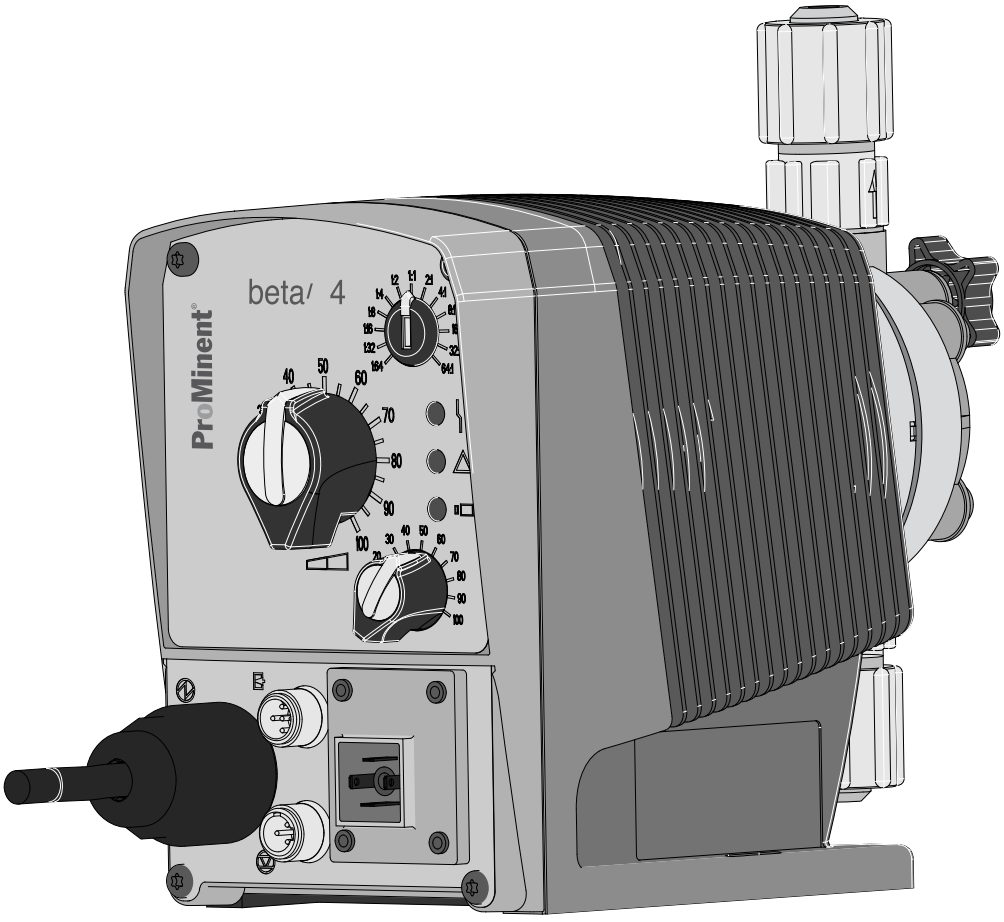
Operating instructions
Solenoid metering pump
Beta b BT4b and BT5b

EN



Target group: Technical personnel

Please carefully read these operating instructions before use. · Do not discard.

986356, 12, en_GB, © 2026 Translation of the original operating instructions (2006/42/EC)

Supplemental directives

Supplementary information



Fig. 1: Please read!

Read the following supplementary information in its entirety! You will benefit more from the operating instructions should you already know this information.

The following are highlighted separately in the document:

- Enumerated lists

1. Instructions
   - ➧ Outcome of the instructions

➥ *'State the identity code and serial number' on page 2*: Links to points in this chapter

- refer to ... : References to points in this document or another document

[Keys]

Information

This provides important information relating to the correct operation of the unit or is intended to make your work easier.

Safety information

Safety information is identified by pictograms - see "Safety" chapter.

Validity

These operating instructions conform to current EU regulations applicable at the time of publication.

State the identity code and serial number

Please state the identity code and serial number, which you can find on the nameplate, when you contact us or order spare parts. This enables us to clearly identify the unit type and material versions.

General non-discriminatory approach

In order to make it easier to read, this document uses the male form in grammatical structures but with an implied neutral sense. It is aimed equally at both men and women. We kindly ask female readers for their understanding in this simplification of the text.

Table of contents

1 Identity code. 5

2 About this pump. 8

3 Safety chapter. 9

4 Storage, Transport and Unpacking. . . . 13

5 Overview of Equipment and Control Elements. 14

5.1 Overview of Equipment. 14

5.2 Control Elements. 14

5.2.1 Pulse control switch. 14

5.2.2 Stroke Length Adjustment Button 14

5.2.3 Multifunctional Switch. 14

5.2.4 Functional and Fault Indicators. . . 15

5.2.5 "External control" terminal. 15

5.2.6 "Level switch" terminal. 15

6 Functional description. 16

6.1 Liquid End. 16

6.2 Drive Unit. 16

6.3 Capacity. 16

6.4 Self-Bleeding. 16

6.5 Operating modes 16

6.6 Functions. 16

6.7 Relay. 16

6.8 Hierarchy of Operating Modes, Functions and Fault Statuses. 16

7 Assmebly. 18

8 Installation, hydraulic. 19

8.1 Installing hose lines. 19

8.1.1 Installation with metering pumps without vent valve. 19

8.1.2 Installation with metering pumps with degassing. 21

8.1.3 Installation with metering pumps with self-degassing (SEK type). . . . 21

8.1.4 Basic installation information. . . . 22

9 Electrical installation. 24

9.1 Supply voltage connector. 24

9.1.1 Mains voltage. 25

9.2 Supply voltage connector - low voltage. 25

9.3 Description of the Terminals. 25

9.3.1 "External control" terminal. 25

9.3.2 "Level switch" terminal. 27

9.4 Relay. 28

9.4.1 Relay functions. 28

9.4.2 “Fault indicating relay” output (identity code 1 + 3). 29

9.4.3 “Fault indicating relay + Pacing relay” and/or “Warning relay”, “Cut-off relay” output (identity code 4 + 5, A + B). 30

10 Start up. 32

11 Operation. 34

11.1 Manual operation. 34

11.1.1 Capacity. 34

11.1.2 Functions. 34

11.1.3 External contact. 35

11.1.4 External analogue. 35

11.2 Remote operation. 35

12 Maintenance. 36

13 Repair. 39

13.1 Cleaning valves. 39

13.2 Replacing the diaphragm. 40

13.2.1 Replacing the vPTFE diaphragm. . 42

14 Troubleshooting. 43

14.1 Faults without error message. 44

14.2 Fault messages. 44

14.3 Warning messages. 45

14.4 All other errors. 45

15 Decommissioning and disposal. 46

15.1 Decommissioning. 46

15.2 Disposal. 46

16 Technical data. 48

16.1 Performance data. 48

16.1.1 Performance data with vPTFE diaphragm. 52

16.2 Accuracy. 52

16.2.1 Standard Liquid End. 52

16.2.2 Self-Bleeding Liquid End. 52

16.3 Viscosity. 52

16.4 Material specifications. 53

16.5 Electrical data. 53

16.6 Temperatures. 55

16.7 Climate. 56

16.8 Altitude of site 56

16.9 Degree of protection and safety requirements. 56
16.9.1 Degree of protection. 56
16.9.2 Safety requirements. 56
16.9.3 Degree of pollution. 56
16.10 Compatibility. 56
16.11 Sound pressure level. 56
16.12 Shipping weight. 57
17 Dimensional drawings. 58
18 Diagrams for setting the capacity. . . . 64
19 Exploded drawings and ordering information. 70
19.1 Exploded drawings. 70
19.2 Ordering information. 98
20 Declaration of Conformity for Machinery, Mains Voltage. 99
21 Declaration of Conformity for Machinery, Low Voltage. 101
22 UK Declaration of Conformity. 103
23 Certifications. 105
24 Index. 107

1 Identity code

Product identification

This identity code serves to identify the product.

Use the identity code from the Product Catalogue for orders.

Product range Beta b			
BT4 b	**Type**	**Output**	
		bar	**l/h**
	1000	10	0.74
	1601	16	1.10
	1602	16	2.20
	1604	16	3.60
	0708	7	7.10
	0413	4	12.30
	0220	2	19.00
BT5 b			
	2504	25	2.90
	1008	10	6.80
	0713	7	11.00
	0420	4	17.10
	0232	2	32.00
		Material of dosing head/valves	
		PP	Polypropylene/PVDF. With the self-degassing design (SEK): Polypropylene/polypropylene
		NP	Clear acrylic/PVDF. With the self-degassing design (SEK): Clear acrylic/PVC
		PV	PVDF/PVDF

Product range Beta b										
		TT	PTFE + 25% carbon /PTFE + 25%							
		SS	Stainless steel 1.4401/1.4571							
			Material of seals/diaphragm							
			T	PTFE/PTFE-coated						
			E	EPDM/PTFE-coated, only with PP and NP self-degassing (SEK)						
			B	FPM-B/PTFE-coated, only with PP and NP self-degassing (SEK)						
			S	Diaphragm with additional FPM coating for media containing silicate						
			F	FDA-compliant						
				Dosing head version						
				0	without degassing, without valve spring only for NP, TT, SS and type 0232					
				1	without degassing, with valve spring only for NP, TT, SS and type 0232					
				2	with degassing, without valve spring only for PP, PV, NP, not for type 0232					
				3	with degassing, with valve spring only for PP, PV, NP, not for type 0232					
				4	design for higher-viscosity media only for PVT, type 1604, 2504, 0708, 1008, 0413, 0713, 0220, 0420					
				7	self-degassing (SER) only for PV/NP, not for types 1000, 1601 and 0232					
				9	self-degassing (SEK) only for PP/NP, not for types 1000 and 0232					
					Hydraulic connector					
					0	standard connector in line with technical data				
					5	connector for 12/6 hose, discharge side only				
					9	connector for 10/4 hose, discharge side only				
						Design				
						0	Standard			
							Logo			
							0	with ProMinent logo		
								Electrical connection		
								U	100 ... 230 V ± 10%, 50/60 Hz*	
									Cable and plug	
									A	2 m European
									B	2 m Swiss
									C	2 m Australian
									D	2 m US American
									F	2 m Japanese

Product range Beta b																				
									G	2 m Brazilian									
									I	2 m Israeli									
									V	5 m US American 115 V									
									W	5 m US American 115 V									
									1	2 m open end									
										Relay									
										0	no relay								
										1	fault indicating relay NC, (change-over relay)								
										3	fault indicating relay NO, (change-over relay)								
										4	as 1 + pacing relay, (1x of each)								
										5	as 3 + pacing relay, (1x of each)								
											Accessories								
											0	no accessories							
											1	with foot and injection valve, 2 m PVC suction line, 5 m PE dosing line							
												Control type							
												0	no lock						
												1	with lock: manual operation locked when external cable is plugged in						
												H	external without PCS stop						
													Control version						
													0	Standard					
													A	external analogue 0...20 mA / 4...20 mA					
														Options					
														00	no options				

2 About this pump

Properties of the device

This solenoid metering pump Beta b is equipped with all adjustment and activation functions for modern water treatment and the dosing of chemicals. It has pulse step-up and pulse step-down compared with the preceding model. This enables it to adapt more precisely to external signal generators. The result is the simpler and more precise adjustment of chemical consumption to the actual need. It also has a 10 percent increase in efficiency and energy efficiency over the preceding model. The Beta b can be simply adjusted during operation.

3 Safety chapter

Identification of safety notes

The following signal words are used in these operating instructions to denote different severities of danger:

Signal word	Meaning
WARNING	Denotes a possibly dangerous situation. If this is disregarded, you are in a life-threatening situation and this can result in serious injuries.
CAUTION	Denotes a possibly dangerous situation. If this is disregarded, it could result in slight or minor injuries or material damage.

Warning signs denoting different types of danger

The following warning signs are used in these operating instructions to denote different types of danger:

Warning signs	Type of danger
	Warning – danger zone.
	Warning – automatic start-up.
	Warning – high-voltage.

Intended use

NOTICE

Wear caused by "Pump ON/OFF" using the mains connection

Frequent switching of the pump on and off (>2 times each day) using the supply voltage leads to increased wear in the pump. The pump is not technically designed for this.

If necessary, use the "Pause" function to switch the pump to standby mode. Do not switch the pump on and off using the supply voltage to spare a pause input.

- Only use the pump to meter liquid feed chemicals.
- Only use the pump once it has been correctly installed and started up in accordance with the technical data and specifications contained in the operating instructions.
- Observe the general limitations with regard to viscosity limits, chemical resistance and density - see also the ProMinent Resistance List in the product catalogue or at www.prominent.com.
- All other uses or modifications are prohibited.
- The pump is not designed to meter gaseous media and solids.
- The pump is not intended to meter flammable media without appropriate protective measures having been put in place.
- The pump is not designed to meter explosive media.
- The pump is not intended for operation in areas at risk from explosion.
- The pump is not designed for use outdoors, without appropriate protective measures.
- Only allow the pump to be operated by trained and authorised personnel, see the following "Qualifications" table.
- You have a duty to observe the information contained in the operating instructions during the different phases of the unit's service life.

Safety information



⚠ WARNING

Warning about personal and material damage

The pump can start to pump, as soon as it is connected to the mains voltage.

– Install an emergency cut-off switch in the pump power supply line or integrate the pump in the emergency cut-off management of the system.



⚠ WARNING

Danger of electric shock

Supply voltage may be present inside the pump housing.

– Safely and quickly disconnect the pump from the mains/ power supply if the pump housing has been damaged.

Only return the pump to operation after an authorised repair.



WARNING

Fire danger

When pumping inflammable media the operator must take suitable safety precautions.



WARNING

Danger from hazardous substances!

Possible consequence: fatal or very serious injuries.

When handling hazardous substances, please ensure that you have read the latest material safety data sheets provided by the manufacturer of the hazardous substances. The measures required are described in the material safety data sheet. Check the material safety data sheet regularly and replace, if necessary, as the hazard potential of a substance can be re-evaluated at any time based on new findings.

The system operator is responsible for ensuring that the material safety data sheets are available and that they are kept up to date, as well as for producing an associated hazard assessment for the workplaces affected.



CAUTION

Warning of feed chemical spraying around

Feed chemical may spray out of the hydraulic components if they are tampered with or opened due to pressure in the liquid end and adjacent parts of the system.

– Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.

– Ensure that the system is at atmospheric pressure before commencing any work on hydraulic parts of the system.



CAUTION

Warning of feed chemical spraying around

The metering pump may generate a multiple of its nominal pressure. Hydraulic parts can rupture if a pressure line is blocked.

– Correctly install a relief valve in the pressure line downstream of the metering pump.



CAUTION

Warning of feed chemical spraying around

An unsuitable feed chemical can damage the parts of the pump that come into contact with the chemical.

– Take into account the resistance of the wetted materials and the ProMinent Resistance List when selecting the feed chemical - see the ProMinent Product Catalogue or visit ProMinent.



CAUTION

Danger of injury to personnel and material damage

The use of untested third party components can result in injury to personnel and material damage.

– Only fit parts to metering pumps that have been tested and recommended by ProMinent.



CAUTION

Danger from incorrectly operated or inadequately maintained pumps

Danger can arise from a poorly accessible pump due to incorrect operation and poor maintenance.

- Ensure that the pump is accessible at all times.
- Adhere to the maintenance intervals.



CAUTION

Danger from incorrect metering

Should a different liquid end size be fitted, this will change the metering behaviour of the pump.

- Have the pump reprogrammed in the works.

Fixed separating protective equipment

- Dosing head
- Housing
- Hood (houses the control elements)

The dosing head may only be removed by the customer in accordance with the "Repair" chapter.

The housing and the hood may only be removed by ProMinent customer service department.

Information in the event of an emergency

In an emergency, either pull out the mains plug, turn the multifunctional switch to "Stop" or press the Emergency Stop switch installed on the customer's side or disconnect the pump from the mains power supply in line with the emergency shut-down management guidelines for your system!

If feed chemical escapes, additionally ensure that the hydraulic system around the pump is at atmospheric pressure. Adhere to the safety data sheet for the feed chemical.

Qualification of personnel

Task	Qualification
Storage, transport, unpacking	Instructed person
Assembly	Technical personnel, service
Planning the hydraulic installation	Qualified personnel who have a thorough knowledge of metering pumps
Hydraulic installation	Technical personnel, service
Installation, electrical	Electrical technician
Operation	Instructed person
Maintenance, repair	Technical personnel, service
Decommissioning, disposal	Technical personnel, service
Troubleshooting	Technical personnel, electrical technician, instructed person, service

Explanation of the table:

Qualified personnel

A qualified employee is deemed to be a person who is able to assess the tasks assigned to him and recognise possible dangers based on his/her technical training, knowledge and experience, as well as knowledge of pertinent regulations.

Note:

A qualification of equal validity to a technical qualification can also be gained by several years of employment in the relevant field of work.

Electrical technician

An electrical technician is able to complete work on electrical systems and recognise and avoid possible dangers independently based on his/her technical training and experience, as well as knowledge of pertinent standards and regulations.

The electrical technician should be specifically trained for the working environment in which he is employed and know the relevant standards and regulations.

An electrical technician must comply with the provisions of the applicable statutory directives on accident prevention.

Instructed person

An instructed person is deemed to be a person who has been instructed and, if required, trained in the tasks assigned to him/her and possible dangers that could result from improper behaviour, as well as having been instructed in the required protective equipment and protective measures.

Service

The Service department refers to service technicians, who have received proven training and have been authorised by ProMinent to work on the system.

Sound pressure level

Sound pressure level LpA < 70 dB according to EN ISO 20361

at maximum stroke length, maximum stroke rate, maximum back pressure (water)

4 Storage, Transport and Unpacking

Safety Information



WARNING

The transporting of pumps which have been used with radioactive feed chemicals is forbidden!

They will also not be accepted by ProMinent!



WARNING

Only return metering pumps for repair in a cleaned state and with a flushed liquid end - refer to "Decommissioning!

Only return metering pumps with a completed Decontamination Declaration form. The Decontamination Declaration constitutes an integral part of an inspection / repair order. A unit can only be inspected or repaired when a Declaration of Decontamination Form is submitted that has been completed correctly and in full by an authorised and qualified person on behalf of the pump operator.

The "Decontamination Declaration Form" can be found on our homepage.



CAUTION

Danger of material damage

The device can be damaged by incorrect or improper storage or transportation!

- The unit should only be stored or transported in a well packaged state - preferably in its original packaging.
- The packaged unit should also only be stored or transported in accordance with the stipulated storage conditions.
- The packaged unit should be protected from moisture and the ingress of chemicals.

Ambient conditions

Data	Value	Unit
Minimum storage and transport temperature	-20	°C
Maximum storage and transport temperature	+60	°C
Maximum air humidity *	95	% rel. humidity

* non-condensing

Scope of delivery

Compare the delivery note with the scope of delivery:

- Metering pump with mains cable
- Connector kit for hose/pipe connection (optional)
- Product-specific operating instructions with EC Declaration of Conformity
- Optional accessories

5 Overview of Equipment and Control Elements

5.1 Overview of Equipment

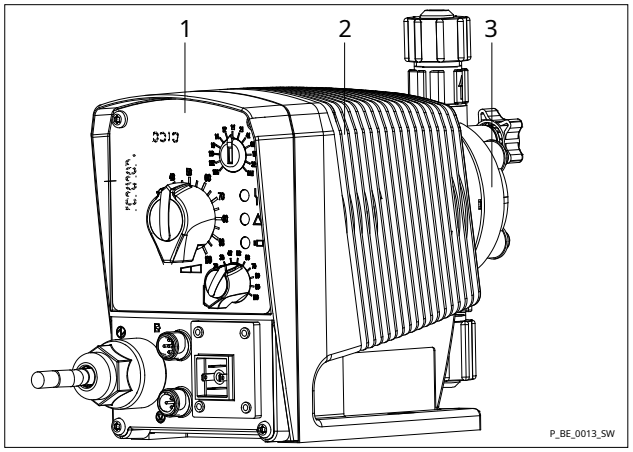


Fig. 2: Complete overview

1 Control unit
2 Drive unit
3 Liquid end

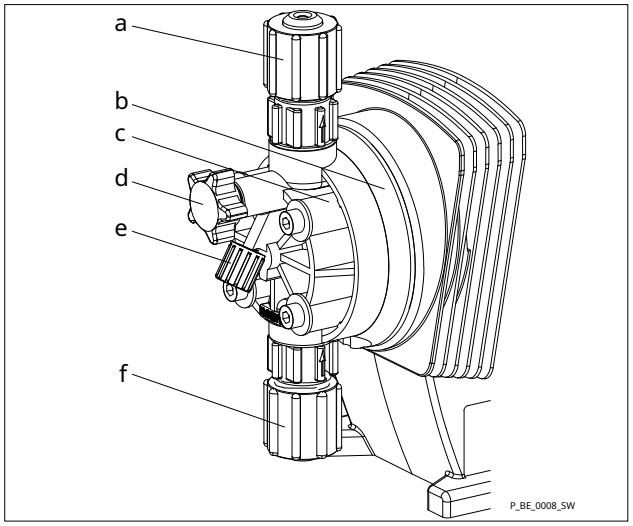


Fig. 3: Overview of liquid end (PV)

a Discharge valve
b Backplate
c Dosing head
d Bleed valve
e Bypass hose sleeve
f Suction valve

5.2 Control Elements

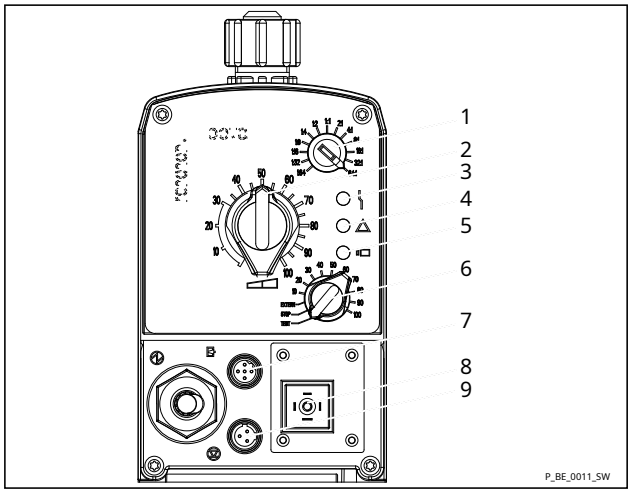


Fig. 4:

1 Pulse control switch
2 Stroke Length Adjustment Button
3 Fault indicator (red)
4 Warning indicator (yellow)
5 Operating indicator (green)
6 Multifunctional Switch
7 "External control" terminal
8 Relay connection (optional)
9 "Level switch" terminal

5.2.1 Pulse control switch

In **"External Contact" operating mode**, the pulse control switch either triggers a series of strokes or steps down an incoming series of contacts by a single contact (at the "external control" terminal).

In **"External Analogue" operating mode**, the stroke rate can be controlled by an mA signal via the pulse control switch. To do so, the multifunctional switch has to be turned to "Extern".

5.2.2 Stroke Length Adjustment Button

The stroke length adjustment button can be used to adjust the stroke length.

5.2.3 Multifunctional Switch

The multifunctional switch can be used to set the following functions, operating modes and stroke rate.

The operating modes that can be set are:

- Test (priming function)
- Stop (optionally missing)
- Extern (Contact)
- External (analogue, optional)
- Manual (setting stroke rate in 10% increments)

5.2.4 Functional and Fault Indicators

Fault indicator (red)

The fault indicator lights up if the fluid level in the dosing tank falls below the second switching point of the level switch (20 mm residual filling level in the dosing tank).

The fault indicator lights up if the current falls below 3.8 mA (only with 4...20 mA) or exceeds 23 mA in "External Analogue" operating mode.

This LED flashes in the event of an undefined operating status.

Warning indicator (yellow)

The warning indicator lights up if the fluid level in the dosing tank falls below the first switching point of the level switch.

Operating indicator (green)

The operating indicator lights up if the pump is ready for operation and there are no fault or warning alerts. It goes out quickly as soon as the pump has performed a stroke.

5.2.5 "External control" terminal

The "external control" terminal is a five-pole panel terminal.

It enables the following functions and operating modes to be used:

- Pause
- External contact
- External Analogue (optional)
- Auxiliary frequency (external frequency changer)



The two- and four-pole cables used to date can continue to be used. The "Auxiliary frequency" function can, however, only be used with a five-pole cable.

5.2.6 "Level switch" terminal

A 2-stage level switch with pre-warning and end switch-off can be connected.

6 Functional description

6.1 Liquid End

The dosing process is performed as follows: The diaphragm is pressed into the dosing head; the pressure in the dosing head closes the suction valve and the feed chemical flows through the discharge valve out of the dosing head. The diaphragm is now drawn out of the dosing head; the discharge valve closes due to the negative pressure in the dosing head and fresh feed chemical flows through the suction valve into the dosing head. One cycle is completed.

6.2 Drive Unit

The diaphragm is driven by an electromagnet, which is controlled by an electronic controller.

6.3 Capacity

The capacity is determined by the stroke length and the stroke rate.

The stroke length is adjusted by the stroke length adjustment knob within a range of 0 ... 100 %. A stroke length of between 30 ... 100 % (SEK type: 50 ... 100 %) is recommended to achieve the specified reproducibility!

Data	Value	Unit
Recommended stroke length, standard type	30 ... 100	%
Recommended stroke length, SEK type	50 ... 100	%

The stroke rate can be set within a range of 10 ... 100 % using the multifunctional switch.

6.4 Self-Bleeding

Self-bleeding liquid ends (SEK types) are capable of independent priming when a discharge line is connected and diverting existent air pockets via a bypass. During operation they are also capable of conveying away gases which are produced, independently of the operating pressure in the system. It is also possible to dose precisely in a depressurised state due to the integral back pressure valve.

6.5 Operating modes

The operating modes are selected by means of the multifunctional switch.

"Manual" operating mode

As soon as the stroke rate has been set by the multifunctional switch, the pump finds itself in "Manual" operating mode. 100% corresponds to 180 strokes/min.

"External contact" operating mode

The "External Contact" operating mode is described below in the "Operation" and "Installation, Electrical" chapters.

"External Analogue" operating mode

The "External Analogue" operating mode is described below in the "Operation" and "Installation, Electrical" chapters.

6.6 Functions

The functions are described below in the "Operation" chapter.

6.7 Relay

The pump has two connecting options.

Fault indicating relay option

The relay can switch a connected power circuit (e.g. for an alarm horn) in the event of warnings or fault messages (e.g. warning levels).

The relay can be retrofitted with the retrofit kit via a knock-out opening in the pump foot - refer to "Retrofitting relays".

Fault indicating and pacing relay option

This combined relay can generate a contact with each stroke via its pacing relay in addition to its function as a fault indicating relay.

The relay can be retrofitted with the retrofit kit via a knock-out opening in the pump foot - refer to "Retrofitting relays".

6.8 Hierarchy of Operating Modes, Functions and Fault Statuses

The different operating modes, functions and fault statuses have a different effect on if and how the pump reacts.

The following list shows the order:

1. Test (priming)

2. Fault, Stop, Pause
3. Auxiliary frequency (external frequency changeover)
4. Manual, Extern Contact

Comments:

re 1 "Priming" can take place in any mode of the pump (providing it is functioning).

re 2 "Fault", "Stop" und "Pause" stop everything apart from "Priming".

re 3 The stroke rate of "Auxiliary frequency" always has priority over the stroke rate specified by an operating mode in 4.

7 Assmebly

Compare the dimensions on the dimension sheet with those of the pump.



⚠ WARNING

Danger of electric shock

If water or other electrically conducting liquids penetrate into the drive housing, in any other manner than via the pump's suction connection, an electric shock may occur.

– Position the pump so that it cannot be flooded.

Capacity too low

- The liquid end valves can be disturbed by vibrations.
- Secure the metering pump so that no vibrations can occur.

Capacity too low

- If the valves of the liquid end are not vertical, they cannot close correctly.
- Suction and discharge valves must stand vertically upwards (for self-bleeding liquid end, the bleed valve).

→ Mount the metering pump with the pump foot on a horizontal, level and load-bearing supporting surface.

8 Installation, hydraulic

Safety information



CAUTION

Warning of feed chemical spraying around

An unsuitable feed chemical can damage the parts of the pump that come into contact with the chemical.

– Take into account the resistance of the wetted materials and the ProMinent Resistance List when selecting the feed chemical - see the ProMinent Product Catalogue or visit ProMinent.

FDA pumps only: problems with hygiene are possible

- The O-rings supplied can become slightly contaminated through packaging and shipment.
- Thoroughly clean the O-rings supplied before use.

Feed chemical spraying around

- Pumps which are not fully installed hydraulically can pump feed chemical from the outlet opening of the discharge valve as soon as they are connected to the mains power supply.
- First install the pump hydraulically, then electrically.
- In the event that you have failed to do so, turn the multifunctional switch to *[STOP]* (if fitted) or press an On / Off switch or Emergency Stop switch supplied by others.



CAUTION

Warning of feed chemical spraying around

Feed chemical may spray out of the hydraulic components if they are tampered with or opened due to pressure in the liquid end and adjacent parts of the system.

– Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
– Ensure that the system is at atmospheric pressure before commencing any work on hydraulic parts of the system.



CAUTION

Danger from rupturing hydraulic components

Peak loads during the dosing stroke can cause the maximum permissible operating pressure of the system and pump to be exceeded.

– The discharge lines are to be properly designed.



CAUTION

Danger of personnel injury and material damage

The use of untested third party parts can result in personnel injuries and material damage.

– Only fit parts to metering pumps, which have been tested and recommended by ProMinent.

8.1 Installing hose lines

8.1.1 Installation with metering pumps without vent valve

Safety information



WARNING

Danger from hazardous substances!

Possible consequence: fatal or very serious injuries.

When handling hazardous substances, please ensure that you have read the latest material safety data sheets provided by the manufacturer of the hazardous substances. The measures required are described in the material safety data sheet. Check the material safety data sheet regularly and replace, if necessary, as the hazard potential of a substance can be re-evaluated at any time based on new findings.

The system operator is responsible for ensuring that the material safety data sheets are available and that they are kept up to date, as well as for producing an associated hazard assessment for the workplaces affected.

Feed chemical spraying around

- Pipes can come loose or rupture if they are not installed correctly.
- Route all hose lines so that they are free from mechanical stresses and kinks.
- Only use original hoses with the specified hose dimensions and wall thicknesses.
- Only use clamp rings and hose sleeves intended for the respective hose diameter to ensure the long service life of the connections.

Rupturing hydraulic components

- Hydraulic components can rupture if the maximum permissible operating pressure of the hydraulic parts is exceeded.
- Always adhere to the maximum permissible operating pressure of all hydraulic components; please refer to the product-specific operating instructions and system documentation.
- Never allow the metering pump to work against a closed shut-off device.
- Install a relief valve.

Feed chemicals could escape

- Hazardous or extremely aggressive feed chemicals could escape outside when using conventional venting procedures with metering pumps.
- Install a vent line with a return line into the supply tank.

Feed chemicals could escape

- Hazardous or extremely aggressive feed chemicals could escape outside in the event that the metering pump is removed from the installation.
- Install a shut-off valve on the pressure and suction side of the metering pump.

Uncontrolled flow of feed chemical

- In the event of back pressure, feed chemicals can press through the stopped metering pump.
- Use an injection valve or a vacuum breaker.

Uncontrolled flow of feed chemical

- The feed chemical can leak through the metering pump in an uncontrolled manner in the event of excessive priming pressure.
- Do not exceed the maximum permissible priming pressure for the metering pump.

Info: Arrange the pipes so that the metering pump and the liquid end can be removed to the side if necessary.

Installing hose lines - PP, NP, PV, TT designs

1. Cut off the ends of the hoses at right angles.
2. Pull the union nut (2) and clamp ring (3) over the hose (1) - see *Fig. 5*.
3. Push the hose end (1) up to the stop over the nozzle (4) and widen, if necessary.

   Info: Ensure that the O-ring or the flat seal (5) is sitting properly in the valve (6).

   Info: Never re-use used PTFE seals. An installation sealed in this way is not leak-tight. These seals are permanently distorted when compressed.

   Info: The PV version of the FPM flat seal has a dot to distinguish it from the EPDM flat seal.
4. Place the hose (1) with the nozzle (4) onto the valve (6).
5. Clamp the hose connector: tighten the union nut (2) while simultaneously pressing on the hose (1).
6. Re-tighten the hose connector: briefly pull on the hose line (1), which is fastened to the dosing head and then tighten the union nut (2) once more.

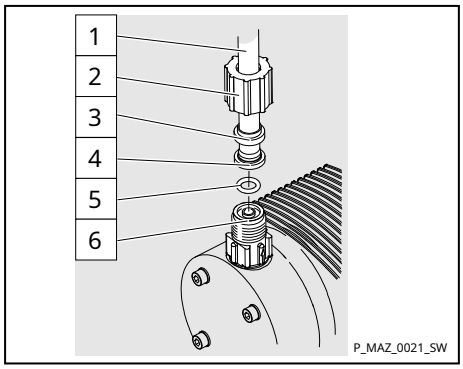


Fig. 5: PP, NP, PV and TT designs

1 Hose
2 Union nut
3 Clamp ring
4 Sleeve
5 O-ring or flat seal
6 Valve

Installing the stainless steel pipe - SS versions

1. Push the union nut (2) and clamp rings (3, 4) onto the pipe (1) with approx. 10 mm overhang - see ➦ *'Installing the stainless steel pipe - SS versions' on page 20*.
2. Insert the pipe (1) into the valve (5) as far as the stop and then withdraw it 1...2 mm.
3. Tighten the union nut (2).

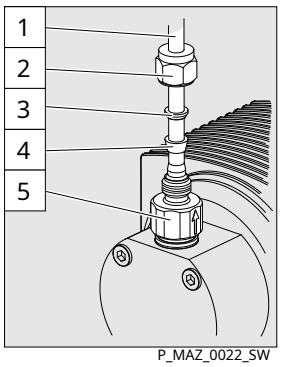


Fig. 6: SS versions

1 Pipe
2 Union nut
3 Rear clamp ring
4 Front clamp ring
5 Valve

Installing hose lines - SS versions

Feed chemical spraying around

- Connections can come loose in the event that hose lines are installed incorrectly on stainless steel valves.
- Only use PE or PTFE hose lines.
- In addition, insert a stainless steel support insert into the hose line.

8.1.2 Installation with metering pumps with degassing

Safety information

- All the installation and safety information for metering pumps without degassing also applies.

Installation of the return line

A return line is also connected in addition to the suction and pressure line.

1. Attach the hose line to the return hose sleeve or to the liquid end vent valve. PVC hose, soft, 6x4 mm is recommended.
2. Feed the free end of the return line into the supply tank.
3. Shorten the return line so that it is not immersed in the feed chemical in the supply tank.

8.1.3 Installation with metering pumps with self-degassing (SEK type)

Safety information

CAUTION

- All the installation and safety information for metering pumps without self-degassing also applies.
- Do not exceed the maximum values for priming lift, priming pressure and viscosity of the feed chemical.
- Do not allow the suction side line cross-section to exceed the line cross-section on the suction valve.

Information about priming pressure

- Make sure that the pressure in the return line is at least equal to the priming pressure on the suction side.
- Priming pressure in the return line restricts the degassing function.
- However, operation with priming pressure in the return line and atmospheric pressure on the suction side is possible.

Installation of the return line

A return line is also connected in addition to the suction and pressure line.

- The return line is connected to the vertical valve on the upper side of the liquid end. It is factory-labelled with a red sleeve - see ➥ *'Installation of the return line' on page 21*.
- The pressure line is connected to the horizontal valve.

1. Attach the hose line to the return hose sleeve or to the liquid end vent valve. PVC hose, soft, 6x4 mm is recommended.
2. Feed the free end of the return line into the supply tank.
3. SEK only: Insert the return line into the anti-kink device on the vent valve and pull it downwards until it engages in the anti-kink device.

   INFORMATION: The anti-kink device prevents the return line from kinking, avoiding the risk of self-degassing failure.
4. Shorten the return line so that it is not immersed in the feed chemical in the supply tank.

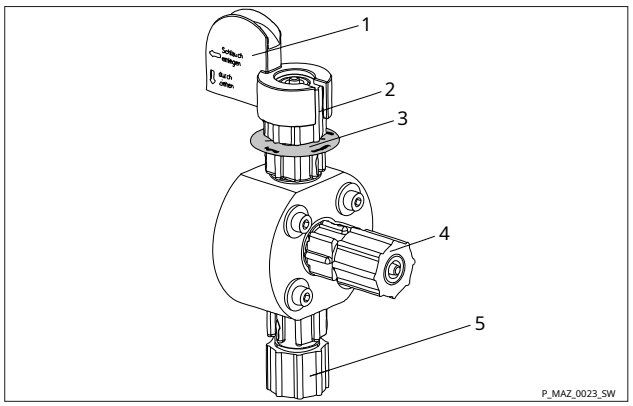


Fig. 7: SEK liquid end

1 Anti-kink device
2 Vent valve for the return line into the supply tank, 6/4 mm
3 Red sleeve
4 Discharge valve for the pressure line to the injection point, 6/4 - 12/9 mm
5 Suction valve for the suction line in the supply tank, 6/4 - 12/9 mm

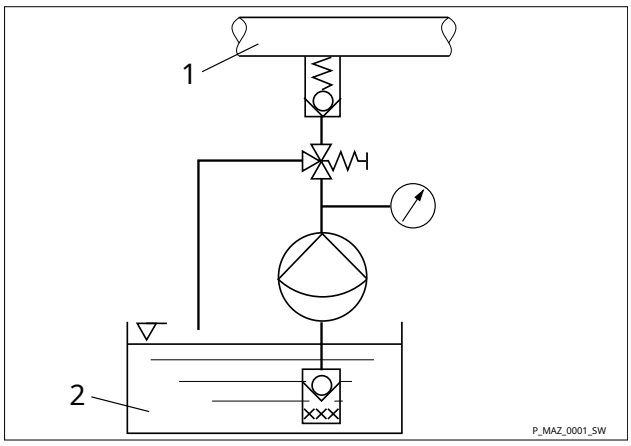


Fig. 8: Standard installation

1 Main line
2 Supply tank

→ Shorten the return line so that the line is not immersed in the feed chemical in the supply tank.

8.1.4 Basic installation information

Safety information

Rupturing hydraulic components

- Hydraulic components can rupture if the maximum permissible operating pressure of the hydraulic parts is exceeded.
- Never allow the metering pump to run against a closed shut-off device.
- With metering pumps without integral relief valve: Install a relief valve into the pressure line.

Hazardous feed chemicals can escape

- With hazardous feed chemicals: Hazardous feed chemical can leak out when using conventional venting processes with metering pumps.
- Install a vent line with a return line into the supply tank.

Legend for the hydraulic diagram

Tab. 1: Legend for the hydraulic diagram

Symbol	Explanation	Symbol	Explanation
	Metering pump		Foot valve with filter mesh
	Injection valve		Level switch
	Multifunctional valve		Manometer

9 Electrical installation



WARNING

Risk of electric shock

This pump is supplied with a grounding conductor and a grounding-type attachment plug.

- To reduce the risk of electric shock, ensure that it is connected only to a proper grounding-type receptacle.



WARNING

Risk of electric shock

In the event of an electrical accident, the pump must be quickly disconnected from the mains.

- Install an emergency cut-off switch in the pump power supply line or
- Integrate the pump in the emergency cut-off management of the system and inform personnel of the isolating option.



WARNING

Danger of electric shock

Supply voltage may be present inside the pump housing.

- Safely and quickly disconnect the pump from the mains/ power supply if the pump housing has been damaged.

  Only return the pump to operation after an authorised repair.



CAUTION

Material damage possible due to power surges

If the pump is connected to the mains power supply in parallel to inductive consumers, then inductive power surges from consumers, such as solenoid valves, motors etc., can damage the control when it is switched off.

- Provide the pump with its own contacts (phase) and supply these contacts with voltage via a contactor relay or relay.
- If need be, fit external overvoltage protection, e.g. for the socket or control cabinet.



CAUTION

Bonding of the contacts of your switching relay

The high starting current can cause the contacts of the on-site switching relay to bond together if the mains voltage switches a solenoid metering pump on and off in a process.

- Use the switching options offered by the external socket to control the pump (functions: Pause, Auxiliary frequency or Operating modes: Contact, Batch, Analogue).
- Use a starting current limiter if it is impossible to avoid switching the pump on and off via a relay.

Personnel:

- Electrician

→ Install the pump professionally and correctly and in accordance with the operating instructions and applicable regulations.

9.1 Supply voltage connector



WARNING

Unexpected start-up is possible

The pump can start pumping and consequently feed chemical may escape as soon as the pump is connected to the mains/power supply.

- Avoid the escape of feed chemical.
- If you have not done so, immediately press *[STOP/START]* or disconnect the pump from the mains voltage e.g. using an Emergency Stop switch.
- Refer to the material safety data sheet for your feed chemical.



CAUTION

If the pump is integrated into a system: Design the system so that potential hazardous situations are avoided by pumps starting up automatically subsequent to unintended power interruptions.

It must be possible to simply disconnect the pump from the mains/power supply for repair or maintenance work etc.

- With cables with plug: Provide adequate room around the socket provided.
- With cables without plug: Provide an appropriate, easily accessible On/Off switching option in your building installation.

Mark the isolation option as such and inform staff about the electrical isolation option.

9.1.1 Mains voltage

Cable with plug



CAUTION

Safety relevant installation instructions

- The plug is used as a disconnect device. The plug (or plug and socket) must be clearly visible and easily accessible to the user.
- The socket must be installed no further than 3 m from the device.

Cable with open end



CAUTION

Safety relevant installation instructions

- There must be a switch or circuit breaker in the building installation. This must be suitably located and easily accessible for the user. It must be marked as a disconnecting device for the device.
- The switch or circuit breaker should be located near the equipment.
- Local regulations must be observed.
- The switch or circuit breaker must meet the applicable requirements of IEC 60947-1 and IEC 60947-3 and be suitable for the application. It must act as a disconnecting device for the device be marked.
- The switch or circuit breaker must disconnect all live conductors.

9.2 Supply voltage connector - low voltage



WARNING

Danger of electric shock

- For safety reasons, solely operate the low-voltage pump with protective low voltage (SELV in accordance with EN 60335-1).



CAUTION

Supply voltage that is too high will irreparably damage the pump.

- Do not connect the low-voltage pump to voltage of > 30 V.

- The pump will switch to fault mode ("switch-off threshold for supply") in the event that the supply voltage to the pump is insufficient to ensure reliable operation. The pump will recommence operation as soon as the supply voltage is restored.
- The fault indicator also flashes if the supply voltage is interrupted during a stroke ("threshold for stroke abort"). Aborted strokes are not counted by the stroke counter. To do this, the pump's electronics periodically check the supply voltage (“wait time after stroke abort”: 10 min). The pump will recommence operation when there is sufficient supply voltage.
- The pump's electrical system will fully shut down in the event that the supply voltage undershoots another threshold. The pump will come out of standby mode and recommence operation as soon as sufficient supply voltage is restored.
- The programmed thresholds apply to standard lead-acid batteries. ProMinent can adapt them to customer requirements.
- Use short large cross-section power lines to minimise faults. Use batteries with low internal resistance.
- If the pump is connected with incorrect polarity, it will not run as its polarity protection does not permit any current to flow.

9.3 Description of the Terminals

9.3.1 "External control" terminal

The "external control" socket is a five-pin panel socket. It is compatible with two- and four-pole cables.

The "Auxiliary rate" function can only be used with a five conductor cable.

Electrical interface for pin 1 "Pause" - pin 2 "External contact" - pin 5 "Auxiliary frequency"

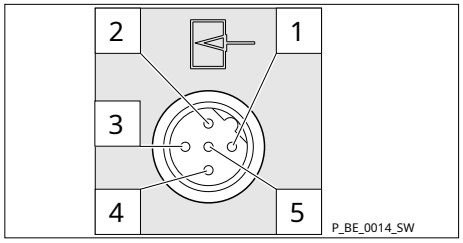


Fig. 9: Pump assignment

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ
Max. pulse frequency	25	pulse/s
Min. pulse duration	20	ms
Min. pause between pulses	3	ms

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or
- Semiconductor switch (residual voltage < 0.7 V)

Electrical interface for pin 3 "mA input" (with identity code characteristic "Control version": A - "External Analogue")

Data	Value	Unit
Input apparent ohmic resistance, approx.	120	Ω

Tab. 2: Behaviour of the pump

At **approx. 0.1 mA (4.1 mA)** the metering pump makes its **first metering stroke**.
At **approx. 19.9 mA** the pump moves to continuous operation at **180 strokes / min** .
With current signals **above 23 mA**, the red fault indicator lights up, the pump stops and any fault indicating relay fitted switches (a **fault** is pending).
Only with 4...20 mA: With current signals **below 3.8 mA**, the red fault indicator lights up, the pump stops and any fault indicating relay fitted switches (**Fault** for example with a cable break).

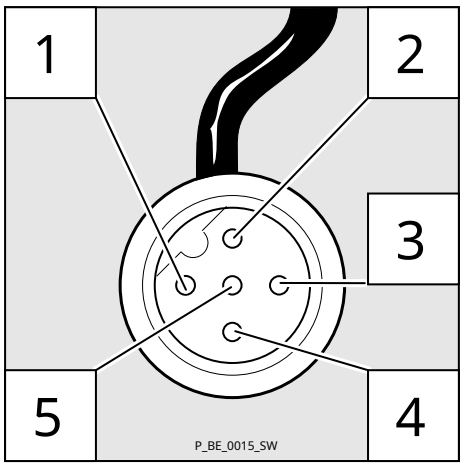


Fig. 10: Cable assignment

Pin	Function	5-wire cable	2-wire cable
1	Pause	brown	bridged at pin 4
2	External contact	white	brown
3	mA input*	blue	-
4	Earth GND	black	white
5	Auxiliary frequency	grey	-

* with identity code characteristic "Control version": A - "External Analogue"

Refer to the functional description for the hierarchy of functions and operating modes.

"Pause" function

The pump does not work if:

- the cable is connected and pin 1 and pin 4 are open.

The pump works if:

- the cable is connected and pin 1 and pin 4 are connected.
- no cable is connected.

"External contact" operating mode

The pump performs one or more strokes if:

- Pin 2 and pin 4 are connected to each other for at least 20 ms. At the same time, pin 1 and pin 4 must also be connected to each other.

"External Analogue" operating mode

- The metering pump makes its first metering stroke at approx. 0.1 mA (4.1 mA) and enters into continuous operation at approx. 19.9 mA.

"Auxiliary frequency" operating mode

The pump works at a pre-set stroke rate if:

- Pin 5 and pin 4 are connected to each other. At the same time, pin 1 and pin 4 must also be connected to each other. The auxiliary frequency is factory-preset to the maximum stroke rate.

9.3.2 "Level switch" terminal

There is a connecting option for a 2-stage level switch with pre-warning and limit stop.

Electrical interface

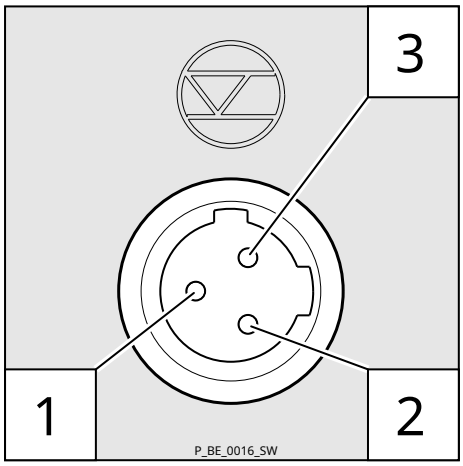


Fig. 11: Pump assignment

Data	Value	Unit
Voltage with open contacts	5	V
Input resistance	10	kΩ

Control via:

- potential-free contact (load: 0.5 mA at 5 V) or
- Semiconductor switch (residual voltage < 0.7 V)

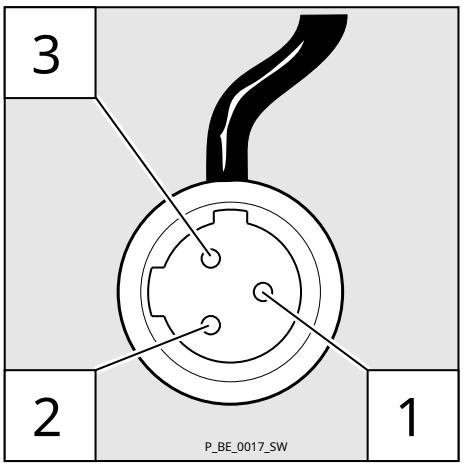


Fig. 12: Cable assignment

Pin	Function	3-wire cable
1	Earth GND	black
2	Minimum pre-warning	blue
3	Minimum limit stop	brown

9.4 Relay

9.4.1 Relay functions

Tab. 3: Beta b BT4b/BT5b

Identity code	Designation	Type	Maximum voltage	Maximum current	Service life, min. switching operations
0	no relay	-	-	-	-
1	Fault indicating relay normally closed	Changeover contact	230 V AC	6 A	50,000
3	Fault indicating relay normally open	Changeover contact	230 V AC	6 A	50,000
4	Fault indicating relay normally closed	NC	24 V DC	1 A	50,000
	Pacing relay normally open	NO	24 V DC	100 mA	unlimited
5	Fault indicating relay normally open	NO	24 V DC	1 A	50,000
	Pacing relay normally open	NO	24 V DC	100 mA	unlimited
A	Cut-off relay normally closed	NC	24 V DC	1 A	50,000
	Warning relay normally closed	NC	24 V DC	100 mA	unlimited
B	Cut-off relay normally open	NO	24 V DC	1 A	50,000
	Warning relay normally open	NO	24 V DC	100 mA	unlimited

With retrofits:

The behaviour of the relays corresponds to identity code characteristics 1 or 4 – of course, providing you do not reprogram them.

Tab. 4: Relay type switches with...

Relay type	Level warning	Level low	Processor error	Metering stroke
Fault indicating relay:	X	X	X	-
Warning relay:	X	-	-	-
Pacing relay:	-	-	-	X

Relay type	Level warning	Level low	Processor error	Metering stroke
Cut-off relay:	-	X	X	-

9.4.2 “Fault indicating relay” output (identity code 1 + 3)

A fault indicating relay can optionally be ordered. It is used to emit a signal when there is a fault with the pump and for the “Liquid level low, 1st stage” warning message and “Liquid level low 2nd stage" fault message.

The fault indicating relay can be retrofitted and is operational once attached to the relay board - refer to the “Operating instructions for retrofitting relays for Beta b“.

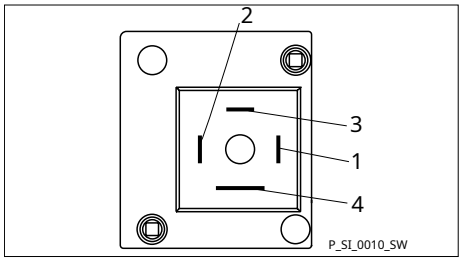


Fig. 13: Assignment on the pump

Identity code 1 + 3

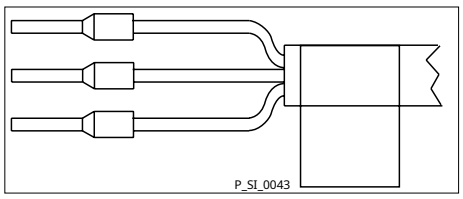


Fig. 14: Assignment on the cable

Pin assignment

To pin	VDE cable	Contact	CSA cable
1	white	NO (normally open)	white
2	green	NC (normally closed)	red
4	brown	C (common)	black

The polarity of the connectors is as required.

9.4.3 "Fault indicating relay + Pacing relay" and/or "Warning relay", "Cut-off relay" output (identity code 4 + 5, A + B)

A fault indicating / pacing relay or a warning relay or cut-off relay can optionally be ordered. The pacing output is electrically isolated by means of an optocoupler with a semiconductor switch. The second switch is a relay.

The fault indicating / pacing relay or warning relay or cut-off relay can be retrofitted and is operational once attached to the relay board - refer to the "Operating instructions for retrofitting relays for Beta b".

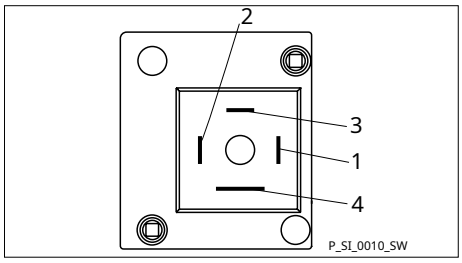


Fig. 15: Assignment on the pump

Electrical interface

for semiconductor switch pacing relay / warning relay:

Data	Value	Unit
Residual voltage max. at I_c = 1 mA	0.4	V
Maximum current	100	mA
Maximum voltage	24	V DC
Pacing pulse duration, approx.	100	ms

Identity code 4 + 5

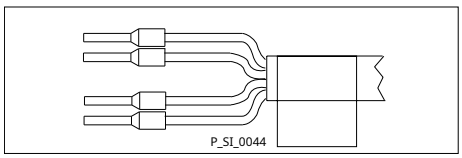


Fig. 16: Assignment on the cable

Pin assignment

To pin	VDE cable	Contact	Relay
1	yellow	NO (normally open)	Fault indicating relay, cut-off relay
4	green	C (common)	Fault indicating relay, cut-off relay
3	white	NO (normally open)	Pacing relay, warning relay
2	brown	C (common)	Pacing relay, warning relay

The polarity of the connectors is as required.

10 Start up

WARNING

Danger from hazardous substances!

Possible consequence: fatal or very serious injuries.

When handling hazardous substances, please ensure that you have read the latest material safety data sheets provided by the manufacturer of the hazardous substances. The measures required are described in the material safety data sheet. Check the material safety data sheet regularly and replace, if necessary, as the hazard potential of a substance can be re-evaluated at any time based on new findings.

The system operator is responsible for ensuring that the material safety data sheets are available and that they are kept up to date, as well as for producing an associated hazard assessment for the workplaces affected.

WARNING

Dangerous reactions are possible due to contact of feed chemical with water

The feed chemical can mix and react in the liquid end with water remaining after testing in the factory.

- Read the safety data sheet on the feed chemical.
- Blast the liquid end with compressed air.
- Flush the liquid end with a suitable medium through the suction connector.

FDA pumps only: problems with hygiene are possible.

- The pumps can become contaminated through packaging and shipment.
- Flush through before using the pumps.

CAUTION

Warning of feed chemical spraying around

An unsuitable feed chemical may damage the wetted parts of the pump.

- Take into account the resistance of the wetted materials when selecting the feed chemical - refer to the ProMinent Resistance List in the Product Catalogue or at www.prominent.com.

- Reliable metering cannot be guaranteed after the metering pump has been idle for some time, as the feed chemical can crystallise in the valves and on the diaphragm. Regularly check the valves and diaphragm.
- Only adjust the stroke length when the pump is running.
- The metering pump should prime at 100% stroke length, as the priming lift depends on the stroke volume when the liquid end is empty. If the metering pump has to prime at a smaller stroke length and is not priming, reduce the priming lift (e.g. briefly lift up the tank with the feed chemical).
- SEK-type only: The suction lift corresponds to the priming lift, as some gas always remains in the liquid end with gaseous media.

Starting up the metering pump

1. Fill the liquid end, ➥ *'Filling the liquid end' on page 33*.
2. Check the pump connectors and connections for leak-tightness.
3. Check the suction valve and discharge valve for leak-tightness and tighten if necessary
4. Check the liquid end for leak-tightness and tighten the screws on the dosing head if necessary - see below for tightening torque.
5. Only with degassing: Check whether the vent valve is closed.
6. Start up the relief valve in the system in line with its operating instructions.
7. Start up the system.
8. After 24 hours of operation: Tighten the screws on the dosing head - see below for the tightening torque.

Tightening torque

Data	Value	Unit
Tightening torque for screws:	4.5 ... 5.0	Nm

Draining the liquid end

With feed chemicals that should not come into contact with water:

1. Turn the pump so that the pressure connector is facing downwards.
2. Allow water to flow out of the liquid end.
3. Flush the suction connector from above with a suitable medium or blast with compressed air.

Filling the liquid end

With liquid ends without degassing:

1. Connect the suction line to the liquid end but not yet the pressure line.
2. If fitted: close the shut-off valve on the discharge side.
3. Connect a short, transparent section of hose to the discharge valve.
4. Switch on the metering pump and allow it to work at maximum stroke length and stroke rate until some feed chemical becomes visible in the short section of hose.
   ➥ The liquid end has been filled completely without bubbles.
5. Switch off the metering pump.
6. Connect the pressure line to the liquid end.
   ➥ The metering pump is ready for operation.

With liquid ends with degassing (not SEK):

1. Connect the suction and pressure line to the liquid end.
2. Connect the return line.
3. Open the vent valve by turning the star-shaped handle counter-clockwise.
   ➥ You can now use the return line to degas the pump.
4. Switch on the metering pump and allow it to work at maximum stroke length and stroke rate until some feed chemical becomes visible in the return or pressure line.
   ➥ The liquid end has been filled completely without bubbles.
5. Switch off the metering pump.
6. Close the vent valve.
   ➥ The metering pump is ready for operation.

With self-degassing metering pumps (SEK type):

- The return line is connected to the vertical valve on the top of the liquid end. It is labelled with a red sleeve ex-factory.
- The pressure line is connected to the horizontal valve.

1. Switch on the metering pump and allow it to work at maximum stroke length and stroke rate until some feed chemical becomes visible in the return or pressure line.
   ➥ The liquid end has been filled completely without bubbles.
2. Switch off the metering pump.
   ➥ The metering pump is ready for operation.

Setting the precise metering

Stroke length and stroke rate

- Select as large a stroke length as possible with outgassing feed chemicals.
- Select as high a stroke rate as possible for good mixing.
- Do not set the stroke length to less than 30% for precise metering with volume-proportional metering.

11 Operation



⚠ WARNING

Danger of electric shock

Supply voltage may be present inside the pump housing.

- Safely and quickly disconnect the pump from the mains/ power supply if the pump housing has been damaged.
  Only return the pump to operation after an authorised repair.

11.1 Manual operation

Instructed person

The instructed persons have been instructed by the operator in a training session about the tasks allocated to them and potential dangers arising from incorrect and improper conduct.

11.1.1 Capacity

The capacity is determined by the stroke length and the stroke rate.

The stroke length is adjusted by the stroke length adjustment knob within a range of 0 ... 100 %. A stroke length of between 30 ... 100 % (SEK type: 50 ... 100 %) is recommended to achieve the specified reproducibility!

Data	Value	Unit
Recommended stroke length, standard type	30 ... 100	%
Recommended stroke length, SEK type	50 ... 100	%

The stroke rate can be set within a range of 10 ... 100 % using the multifunctional switch.

11.1.2 Functions

The pump has the following functions:

"Pause" function

The pump can be remotely stopped via the "External Control" terminal. The "Pause" function only works via the "External Control" terminal.

"Stop" function (optional)

The pumps can be stopped by turning the multifunctional switch to "Stop" without disconnecting it from the mains power supply.

"Priming" function

Priming (transient conveyance at maximum frequency) can be provided by turning the multifunctional switch to "Test".

"Level switch" function

Information about the liquid/powder level in the feed chemical container is reported to the pump. To do so, a two-stage level switch must be fitted; it is connected to the "Level switch" terminal.

"Auxiliary rate" function

Enables switching of a stroke rate via the "External control" jack. This auxiliary rate has priority over the operating mode stroke rate settings . In the standard version, the "Auxiliary frequency" function is programmed to 100 % stroke rate.

11.1.3 External contact

"Extern" operating mode:

In the Extern Contact operating mode, either a series of strokes can be triggered or an inbound series of contacts can be stepped down via the pulse control switch by a single contact on the "External control" terminal. To do so, the multifunctional switch has to be turned to "Extern".

Tab. 5: Explanation of the stepped-down values:

Settable values	Incoming contacts	Strokes performed
1:1	1	1
1:2	2	1
1:4	4	1
1:8	8	1
1:16	16	1
1:32	32	1
1:64	64	1

Tab. 6: Explanation of stepped-up values:

Settable values	Incoming contacts	Strokes performed
1:1	1	1
2:1	1	2
4:1	1	4
8:1	1	8
16:1	1	16
32:1	1	32
64:1	1	64

11.1.4 External analogue

"External Analogue" operating mode

In "External Analogue" operating mode, the stroke rate can be controlled by an mA signal via the pulse control switch. To do so, the multifunctional switch has to be turned to "Extern".

In the same way, a single contact via the pulse control switch at the "external control" terminal can either be used to trigger a series of strokes or to step down an incoming series of contacts. To do so, the multifunctional switch has to be turned to "Extern".

Tab. 7: Explanation of the stepped-down values:

Settable values	Incoming contacts	Strokes performed
such as "External Analogue"	such as "External Analogue"	such as "External Analogue"
...	...	...
01:16	16	1
01:32	32	1
0-20 mA	-	corresponding to the mA signal

Tab. 8: Explanation of stepped-up values:

Settable values	Incoming contacts	Strokes performed
such as "External Analogue"	such as "External Analogue"	such as "External Analogue"
...	...	...
16:1	1	16
32:1	1	32
4-20 mA	-	corresponding to the mA signal

11.2 Remote operation

There is an option to control the pump remotely via a control cable - refer to your system documentation and to "Electrical installation".

12 Maintenance



Third-party spare parts for the pumps can lead to problems when pumping.

- *Only use original spare parts.*
- *Use the correct spare parts kits. In the event of doubt, refer to the exploded views and ordering information in the appendix.*

Prior to working on the system:

1. Disconnect the pump electrically.
2. Relieve the pressure in the pump.
3. Use a suitable flushing medium to flush the pump, referring to the material safety data sheet.

Standard liquid ends:

Interval	Maintenance work	Personnel
Annually *	Check the diaphragm for damage** - refer to “Repair”.	
Quarterly*	■ Check that the hydraulic lines are fixed firmly to the liquid end. ■ Check that the discharge and suction valve are tightly fitted. ■ Check the tightness of the entire liquid end - particularly around the leakage hole - refer to ➥ *‘Standard liquid ends:’ on page 37*! ■ Check that the flow is correct: Allow the pump to prime briefly - turn the multifunctional switch briefly to “Test”. ■ Check that the electrical connections are intact. ■ Check the integrity of the housing. ■ Check that the dosing head screws are tight.	Technical personnel

* Under normal loading, approx. 30% of continuous operation.

Under heavy-duty loading, e.g. continuous operation, abrasive or aggressive media: shorter intervals. ProMinent generally recommends using a diaphragm rupture indicator.

** Check the diaphragm more frequently with feed chemicals that put particular pressure on the diaphragm, e.g. those containing abrasive additives.

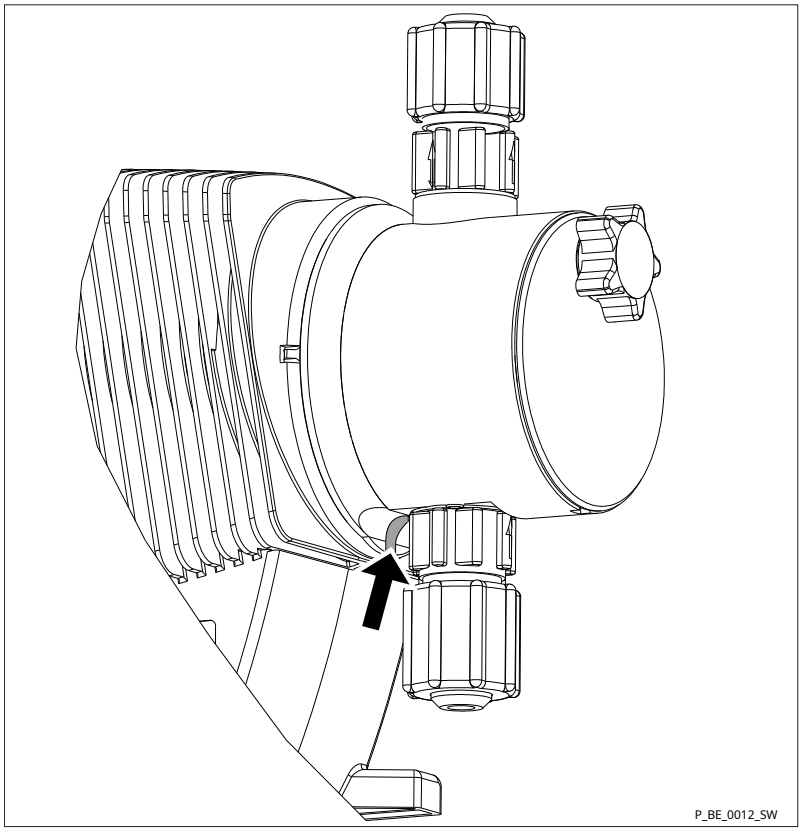


Fig. 17: The leakage hole

Liquid ends with vent valve:

Interval	Maintenance work
Quarterly*	In addition: ■ Check that the bypass line is fixed firmly to the liquid end. ■ Check that the vent valve is firmly fixed in place. ■ Check the pressure and bypass line for kinks. ■ Check that the vent valve is operating correctly.

* Under normal loading, approx. 30% of continuous operation.

Under heavy-duty loading, e.g. continuous operation: shorter intervals.

Tightening torque

Data	Value	Unit
Tightening torque for screws:	4.5 ... 5.0	Nm

13 Repair

Safety information

- User qualification, mechanical repair: trained and qualified personnel.
- User qualification, electrical repair: electrical technician.

Only with the FDA design:

- Only use the right ProMinent seals.
- Have the seals professionally cleaned before fitting.



WARNING

Danger from hazardous substances!

Possible consequence: fatal or very serious injuries.

When handling hazardous substances, please ensure that you have read the latest material safety data sheets provided by the manufacturer of the hazardous substances. The measures required are described in the material safety data sheet. Check the material safety data sheet regularly and replace, if necessary, as the hazard potential of a substance can be re-evaluated at any time based on new findings.

The system operator is responsible for ensuring that the material safety data sheets are available and that they are kept up to date, as well as for producing an associated hazard assessment for the workplaces affected.

Prior to working on the system:

1. Relieve the pressure in the pump.
2. Use a suitable flushing medium to flush the pump, referring to the material safety data sheet.

List of repairs that may be carried out by qualified technical personnel, in accordance with the operating instructions:

- Cleaning valves
- Diaphragm replacement

For all other repairs, contact the ProMinent subsidiary responsible for your company.

13.1 Cleaning valves

Possible faulty operation

Refer to the exploded drawings in the appendix when working on the unit.

Cleaning a discharge valve or a suction valve for types (PP, PV, NP) 1000, 1601, 1602, 1604, 2504

Possible faulty operation

- Discharge and suction valves differ from each other. Only dismantle them one after the other, so that you do not confuse the components.
- Only use new components which fit your valve, both in terms of shape and chemical resistance.
- Recalibrate the pump after replacing a valve.
- Using an Allen key or similar, insert it into the smaller hole of the pressure connector and push the valve inserts out of it.

A suction valve is constructed in almost the same way as a discharge valve.

Please note, however, that:

- The two valve inserts are identical here.
- There is an additional spacer below the valve inserts.
- There is a shaped seal in the dosing head instead of an O-ring.
- The flow direction of the suction connector is the opposite to that of the pressure connector.

Cleaning a discharge valve or a suction valve for types (PP, PV, NP) 0708, 1008, 0220, 0420, 0413, 0713, 0232

Possible faulty operation

- Discharge and suction valves differ from each other. Only dismantle them one after the other, so that you do not confuse the components.
- Only use new components which fit your valve (in terms of shape and chemical resistance).
- With the PVT material version, the ball seat is integrated in the dosing head and so has to be cleaned separately.
- With the PVT material version, the discharge valve is a double ball valve.
- Using an Allen key or similar, insert it into the smaller hole of the pressure connector and push the valve inserts out of it.

A suction valve is constructed in almost the same way as a discharge valve.

Please note, however, that:

- The flow direction of the suction connector is the opposite to that of the pressure connector.

13.2 Replacing the diaphragm

A little feed chemical may have accumulated behind the diaphragm in the backplate following a leak - depending on the design.

- Take this feed chemical into consideration when planning a repair if it is hazardous.
- Take protective measures, if necessary.
- Note the material safety data sheet for the feed chemical.
- Ensure that the system is at atmospheric pressure.

1. Empty the liquid end (turn the liquid end upside down and allow the feed chemical to run out; flush it out with a suitable medium; flush the liquid end thoroughly when using hazardous feed chemicals).
2. Turn the stroke adjustment dial as far as the stop at 0 % stroke length when the pump is running (the drive axle is then difficult to turn).
3. Switch off the pump.
4. Unscrew the hydraulic connectors from the pressure and suction side.
5. With PP types with vent valve: Firstly remove the vent valve (grip), then lift off the cover of the liquid end with a screwdriver.
6. Remove the screws (1).
7. Loosen the dosing head (2) and the backplate (4) from the pump housing (6) - but only loosen.
8. Hold the pump housing (6) with one hand and clamp the diaphragm (3) with the other hand between the dosing head (2) and the backplate (4).
9. Loosen the diaphragm (3) from the drive axle with a gentle backwards turn of the dosing head (2), diaphragm (3) and backplate (4) in an anticlockwise direction.
10. Fully unscrew the diaphragm (3) from the drive axle.
11. Remove the backplate (4) from the pump housing (6).
12. Check the condition of the safety diaphragm (5) and replace if necessary.
13. Push the safety diaphragm (5) onto the drive axle only until it lies flush with the pump housing (6) – and no further.
14. Tentatively screw the new diaphragm (3) onto the drive axle as far as the stop.

    ➡ The diaphragm (3) is now sitting at the stop of the thread.
15. Should this not work, remove dirt or swarf from the thread and correctly screw the diaphragm (3) onto the drive axle this time.

    Info: Ensure that the diaphragm is screwed exactly onto the drive axle otherwise the pump will subsequently not meter accurately!
16. Unscrew the diaphragm (3) again.
17. Place the backplate (4) onto the pump housing (6).

    Leakage may become apparent at a later stage

    - Make sure that the leakage hole points downwards when the pump is in its subsequent fitting position - please refer to !
    - Place the backplate (4) immediately into the correct position on the pump housing (6)! Do not twist the backplate on the pump housing to prevent the safety diaphragm (5) from becoming warped!
18. Place the diaphragm (3) into the backplate (4).

    Leakage may become apparent at a later stage

    - Do not over-turn the diaphragm (3) in the following step.
    - Ensure that the backplate (4) remains in its position so that the safety diaphragm does not become warped.
19. Hold the backplate (4) firmly and screw the diaphragm (3) in a clockwise direction until it is sitting tightly (the twisting resistance of the return spring can be felt).
20. Set the stroke length to 100%.
21. Place the dosing head (2) with the screws (1) onto the diaphragm (3) and the backplate (4) - ensure that the suction connector points downwards when the pump is in its subsequent fitting position.
22. Gently tighten the screws (1) and then tighten them crosswise. See below for the tightening torque.

23. With PP types with degassing: Allow the cover of the liquid end to engage in the dosing head, then press the grip of the vent valve into the dosing head.

Leakage is possible

- Check the tightening torque of the screws after 24 hours of operation.
- With PP and PV dosing heads, check the tightening torque again after three months.

Tightening torque

Data	Value	Unit
Tightening torque for screws:	4.5 ... 5.0	Nm

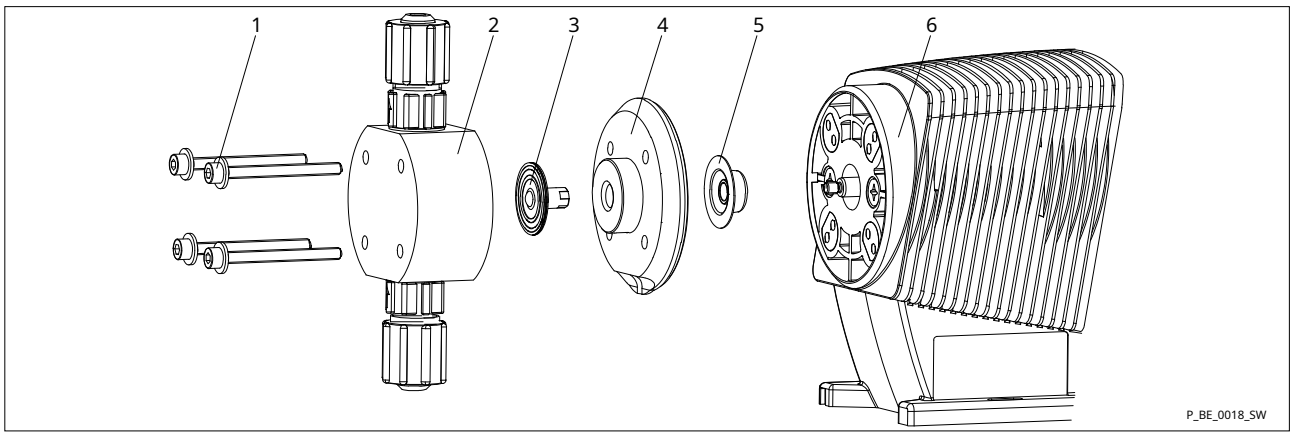


Fig. 18: Partially exploded view of the liquid end

13.2.1 Replacing the vPTFE diaphragm

Spare parts for the vPTFE diaphragm

The vPTFE diaphragm (full PTFE diaphragm) is replaced in the same way as the standard diaphragm.

A fitted vPTFE diaphragm needs to be replaced once the dosing head screws have been loosened, as the pump will otherwise no longer be tight.

A spare parts kit contains:

- vPTFE diaphragms
- Suction valve
- Discharge valve
- Connector kit
- Seal

Pump type	2.0 diaphragm complete	2.0 spare parts kit PVM	2.0 spare parts kit PVN
1602 (1002)	1118690	1118461	1118460
1604 (1004)	1117351	1118462	1118454
0708	1117350	1118458	1118456
1008	1117350	1118458	1118456
0413	1117354	1118463	1118457
0713	1117354	1118463	1118457

14 Troubleshooting

Safety information



WARNING

Warning of hazardous feed chemical

Should a dangerous feed chemical be used: it may escape from the hydraulic components when working on the pump, material failure or incorrect handling of the pump.

- Take appropriate protective measures before working on the pump (e.g. safety glasses, safety gloves, ...). Adhere to the material safety data sheet for the feed chemical.
- Drain and flush the liquid end before working on the pump.



WARNING

Fire hazard with flammable media

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).



CAUTION

Warning of feed chemical spraying around

Feed chemical may spray out of the hydraulic components if they are tampered with or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Ensure that the system is at atmospheric pressure before commencing any work on hydraulic parts of the system.



WARNING

Feed chemical can be physiologically contaminated

Only with the FDA version:

Non-FDA-certified parts will also become wetted in the event of a diaphragm rupture.

- Take this into account if necessary.

14.1 Faults without error message

Fault description	Cause	Remedy	Personnel
Pump does not prime despite full stroke motion and degassing.	Minor crystalline deposits on the ball seat due to the valves drying out.	Take the suction hose out of the supply tank and thoroughly flush out the liquid end.	Technical personnel
	Serious crystalline deposits on the ball seat due to the valves drying out.	Dismantle the valves and clean them - refer to "Repair".	Technical personnel
Fluid escapes from the backplate.	The screws in the dosing head are too loose.	Tighten the screws in the dosing head crosswise - refer to "Repair" for the tightening torque.	Instructed personnel
	The metering diaphragm is not leaktight.	Replace the metering diaphragm - refer to "Repair".	Technical personnel
Green LED display (operating indicator) does not light up.	The wrong supply voltage or no supply voltage is connected.	Connect the pump correctly to the specified supply voltage - according to the specification on the nameplate.	Electrician

14.2 Fault messages

Fault description	Cause	Remedy	Personnel
Red LED display (fault indicator) lights up and the pump stops.	The fluid level in the supply tank has reached "Liquid level low 2nd stage".	Top up the supply tank.	Instructed personnel
	The pump is in "External Analogue" operating mode and the control current has risen above 23 mA (fault signal).	Clear the cause of the fault on the pump.	
	The pump is in "External Analogue" operating mode, set to "4-20 mA" and the control current has fallen below 4 mA.	Clear the cause of the low control current (e.g. cable break).	
	The multifunctional switch is not turned to "External" but an external cable is connected and the pump has the identity code characteristic "Control type" - "1": "with lock".	Either turn the multifunctional switch to "External" or remove the External cable from the pump.	Technical personnel

14.3 Warning messages

Fault description	Cause	Remedy	Personnel
Yellow LED display (warning indicator) lights up.	The fluid level in the supply tank has reached "Liquid level low 1st stage".	Top up the supply tank.	Instructed personnel

14.4 All other errors

Please contact the responsible ProMinent branch or representative!

15 Decommissioning and disposal

15.1 Decommissioning



WARNING

Danger from chemical residue

There is chemical residue in the liquid end and at the housing after operation. This chemical residue could be hazardous to people.

- It is essential that the safety information in the "Storage, transport and unpacking" chapter is read before shipping or transport.
- Thoroughly clean the liquid end and the housing of chemicals and dirt. Pay attention to the material safety data sheet for the feed chemical.



WARNING

Warning of hazardous feed chemical

Should a dangerous feed chemical be used: it may escape from the hydraulic components when working on the pump, material failure or incorrect handling of the pump.

- Take appropriate protective measures before working on the pump (e.g. safety glasses, safety gloves, ...). Adhere to the material safety data sheet for the feed chemical.
- Drain and flush the liquid end before working on the pump.



WARNING

Fire hazard with flammable media

Only with flammable media: They can be ignited by oxygen.

- The pump may not work if there is a mixture of feed chemical with oxygen in the liquid end. A specialist may need to take appropriate actions (using inert gas, ...).



CAUTION

Warning of feed chemical spraying around

Feed chemical may spray out of the hydraulic components if they are tampered with or opened due to pressure in the liquid end and adjacent parts of the system.

- Disconnect the pump from the mains power supply and ensure that it cannot be switched on again by unauthorised persons.
- Ensure that the system is at atmospheric pressure before commencing any work on hydraulic parts of the system.

Take into account the information in the "Storage, transport and unpacking" chapter if the system is decommissioned for a temporary period.

1. Disconnect the pump from the mains/power supply.
2. Drain the liquid end by turning the pump upside down and allowing the feed chemical to run out.
3. Flush the liquid end with a suitable medium; flush the dosing head thoroughly when using hazardous feed chemicals!

15.2 Disposal



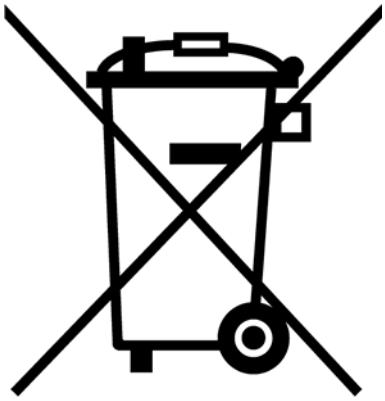
CAUTION

Environmental hazard due to incorrect disposal

There are components in the pump, which can have a toxic effect on the environment.

- Note the pertinent regulations currently applicable in your country.

Sign indicating EU collection system



In accordance with the European Directive 2012/19/EU on waste electrical and electronic equipment, this device features the symbol showing a waste bin with a line through it. The device must not be disposed of along with domestic waste. To return the device, use the return and collection systems available and observe the local legal requirements.

16 Technical data

16.1 Performance data

At 180 strokes/minute and 100% stroke length

Type	Pump capacity at maximum back pressure			Pump capacity at medium back pressure			Connector size outer ∅ x inner ∅	Suction lift*	Priming lift**	Max. priming pressure on the suction side [2]
	bar	l/h	ml/ stroke	bar	l/h	ml/ stroke	mm	m water column	m water column	bar
1000	10	0.74	0.069	5.0	0.82	0.076	6x4	6.0	1.8	5
0700	7	0.8	0.074	3.5	0.88	0.074	6x4	6.0	1.8	3.5
0400	4	0.84	0.078	2.0	0.92	0.078	6x4	6.0	1.8	2
2001	20	0.96	0.089	10	1.5	0.13	6x3	6.0	2.0	10
1601	16	1.1	0.10	8.0	1.40	0.13	6x4	6.0	2.0	8
1001	10	1.3	0.12	5.0	1.5	0.14	6x4	6.0	2.0	5
0701	7	1.4	0.13	3.5	1.7	0.14	6x4	6.0	2.0	3.5
0401	4	1.5	0.14	2.0	2.0	0.18	6x4	6.0	2.0	8
2002	20	1.7	0.16	10	2.8	0.26	6x3	6.0	2.5	10
1602	16	2.2	0.20	8.0	2.5	0.24	6x4	6.0	2.5	8
1002	10	2.4	0.22	5.0	2.8	0.26	6x4	6.0	2.5	5
0702	7	2.6	0.24	3.5	3.1	0.29	6x4	6.0	2.5	3.5
0402	4	2.8	0.26	2.0	3.6	0.36	6x4	6.0	2.5	2
1604	16	3.6	0.33	8.0	4.3	0.40	6x4	5.0	3.0	8
1004	10	3.9	0.36	5.0	4.7	0.44	6x4	5.0	3.0	5
0704	7	4.2	0.39	3.5	5.1	0.47	6x4	5.0	3.0	3.5
0404	4	4.5	0.42	2.0	5.6	0.52	6x4	5.0	3.0	2
0708	7	7.1	0.66	3.5	8.4	0.78	8x5	4.0	2.0	3.5
0408	4	8.3	0.77	2	10.0	0.93	8x5	4.0	2.0	2
0413	4	12.3	1.14	2.0	14.2	1.31	8x5	3.0	2.5	2
0220	2	19.0	1.76	1.0	20.9	1.94	12x9	2.0	2.0	2

[2] The pressure on the discharge side needs to be at least 1.5 bar higher than the pressure on the suction side. We therefore recommend installing a back pressure valve on the discharge side to adjust the increased pressure. This will avoid excess pumping.

Type	Pump capacity at maximum back pressure			Pump capacity at medium back pressure			Connector size outer Ø x inner Ø	Suction lift*	Priming lift**	Max. priming pressure on the suction side [2]
	bar	l/h	ml/stroke	bar	l/h	ml/stroke	mm	m water column	m water column	bar
2504	25	2.9	0.27	12.5	3.7	0.34	8x4[1]	4.0	3.0	12.5
1605	16	4.1	0.38	8.0	4.9	0.45	8x5	4.0	3.0	8
1008	10	6.8	0.63	5.0	8.3	0.76	8x5	3.0	3.0	5
0713	7	11.0	1.02	3.5	13.1	1.21	8x5	3.0	3.0	3.5
0420	4	17.1	1.58	2.0	19.1	1.77	12x9	3.0	3.0	2
0232	2	32.0	2.96	1.0	36.2	3.35	12x9	2.0	2.0	1
Metering pumps with self-degassing dosing head SEK* **										
1601	16	0.59	0.055	8.0	0.80	0.072	6x4	6.0	2.0	8
1001	10	0.72	0.067	5.0	0.60	0.08	6x4	6.0	2.0	5
0701	7	0.84	0.078	3.5	1.12	0.10	6x4	6.0	2.0	3.5
0401	4	0.9	0.083	2.0	1.2	0.11	6x4	6.0	2.0	2
2002	20	0.78	0.07	10.0	1.8	0.17	6x4	6.0	2.5	10
1602	16	1.40	0.13	8.0	1.70	0.16	6x4	6.0	2.5	8
1002	10	1.7	0.16	5.0	2.0	0.18	6x4	6.0	2.5	5
0702	7	1.8	0.17	3.5	2.2	0.20	6x4	6.0	2.5	3.5
0402	4	2.1	0.19	2.0	2.5	0.23	6x4	6.0	2.5	2
1604	16	2.7	0.25	8.0	3.6	0.33	6x4	6.0	3.0	8
1004	10	3.3	0.30	5.0	3.9	0.36	6x4	6.0	3.0	5
0704	7	3.6	0.33	3.5	4.0	0.37	6x4	6.0	3.0	3.5
0404	4	3.9	0.36	2.0	4.2	0.39	6x4	6.0	3.0	2
0708	7	6.60	0.61	3.5	7.50	0.69	8x5	6.0	2.0	3.5
0408	4	7.5	0.64	2.0	8.1	0.77	8x5	6.0	2.0	2
0413	4	10.8	1.0	2.0	12.6	1.17	8x5	6.0	2.5	2
0220	2	16.2	1.5	1.0	18.0	1.67	12x9	6.0	2.0	1

[2] The pressure on the discharge side needs to be at least 1.5 bar higher than the pressure on the suction side. We therefore recommend installing a back pressure valve on the discharge side to adjust the increased pressure. This will avoid excess pumping.

Type	Pump capacity at maximum back pressure			Pump capacity at medium back pressure			Connector size outer ∅ x inner ∅	Suction lift*	Priming lift**	Max. priming pressure on the suction side [2]
	bar	l/h	ml/ stroke	bar	l/h	ml/ stroke	mm	m water column	m water column	bar
1008	10	6.3	0.58	5.0	7.5	0.69	8x5	6.0	3.0	5
0713	7	10.5	0.94	3.5	12.3	1.14	8x5	6.0	2.5	3.5
0420	4	15.6	1.44	2.0	17.4	1.61	12x9	6.0	2.5	2
Metering pumps with self-degassing dosing head SER****										
1602	10	1.40	0.13	8.0	1.70	0.174	6x4	6.0	1.8	5
1604	10	2.7	0.25	8.0	3.6	0.33	6x4	6.0	1.8	5
0708	7	6.60	0.61	3.5	7.50	0.69	8x5	4.0	1.8	3.5
0413	4	10.8	1.0	2.0	12.6	1.17	8x5	5.0	1.8	2
0220	2	16.2	1.5	1.0	18.0	1.67	12x9	2.0	2.0	1
1008	10	6.3	0.58	5.0	7.5	0.69	8x5	3.0	1.8	5
0713	7	10.5	0.97	3.5	12.3	1.14	8x5	3.0	1.8	3.5
0420	4	15.6	1.44	2.0	17.4	1.61	12x9	3.0	1.8	2

[2] The pressure on the discharge side needs to be at least 1.5 bar higher than the pressure on the suction side. We therefore recommend installing a back pressure valve on the discharge side to adjust the increased pressure. This will avoid excess pumping.

* Suction lift with a filled suction line and filled liquid end. With self-degassing dosing head with air in the suction line.

** Priming lifts with clean and moist valves. Priming lift at 100% stroke length and free drain or opened vent valve.

*** The given performance data constitutes guaranteed minimum values, calculated using water as the medium at room temperature. The bypass connection with a self-degassing dosing head SEK is 6x4 mm.

*** The stated performance data represents minimum values calculated using water as the medium at room temperature.

[1] The connector width is 6 mm with SST material versions.

Metering pumps with dosing heads for higher-viscosity (HV) media have a 10-20% lower dosing rate and are not self-priming. Connector G 3/4-DN 10 with hose sleeve d16-DN10.

16.1.1 Performance data with vPTFE diaphragm

Tab. 9: At 180 strokes/minute and 100% stroke length

Type	Pump capacity at maximum back pressure			Connector size outer ∅ x inner ∅	Suction lift*	Priming lift**	Max. priming pressure on the suction side [1]
Beta b	bar	l/h	ml/stroke	mm	m water column	m water column	bar
1602	10	2.2	0.21	6x4	5.0	2.0	5
1604	10	3.7	0.34	6x4	5.0	2.0	5
0708	7	7.1	0.66	8x5	4.0	2.0	3.5
1008	10	6.8	0.63	8x5	3.0	2.0	5
0413	4	11.3	1.05	8x5	3.0	2.0	2
0713	7	9.5	0.88	8x5	3.0	2.0	3.5

The stated performance data represents minimum values calculated using water as the medium at 20 °C.

* Suction lift with a filled suction line and filled liquid end.

** Priming lifts with clean and moist valves. Priming lift at 100% stroke length and free drain or opened vent valve.

[1] The pressure on the discharge side needs to be at least 1.5 bar higher than the pressure on the suction side. We therefore recommend installing a back pressure valve on the discharge side to adjust the increased pressure. This will avoid excess pumping.

16.2 Accuracy

16.2.1 Standard Liquid End

Data	Value	Unit
Capacity range of the series	-5 ... +10	% *
Reproducibility	±2	% **

* at max. stroke length and max. operating pressure for all material versions

** at constant conditions and min. 30 % stroke length

16.2.2 Self-Bleeding Liquid End

As the self-bleeding liquid end is used with outgassing media and when operating with air bubbles, no dosing accuracy or reproducibility can be provided.

The recommended minimum stroke length with self-bleeding dosing pumps is 50 %.

16.3 Viscosity

The liquid ends are suitable for the following viscosity ranges:

Version	Range	Unit
standard	0 ... 200	mPas
With valve springs	200 ... 500	mPas
Self-bleeding (SEK)	0 ... 50	mPas
HV (highly viscous)	500 ... 3000*	mPas

* Only when the installation is correctly adjusted

16.4 Material specifications

Standard liquid ends

Design	Dosing head	Suction/ pressure connector	Seals	Valve balls
PPE	Polypropylene	Polypropylene	EPDM	Ceramic
PPB	Polypropylene	Polypropylene	FPM	Ceramic
PPT	Polypropylene	PVDF	PTFE	Ceramic
NPE	Clear acrylic	PVC	EPDM	Ceramic
NPB	Clear acrylic	PVC	FPM	Ceramic
NPT	Clear acrylic	PVDF	PTFE	Ceramic
PVT	PVDF	PVDF	PTFE	Ceramic
TTT	PTFE with carbon	PTFE with carbon	PTFE	Ceramic
SST	Stainless steel 1.4401	Stainless steel 1.4571	PTFE	Ceramic

Only the self-bleeding design in material versions PPE, PPB, NPE and NPB with a valve spring made of Hastelloy C, PVDF valve insert. Diaphragm with a PTFE coating.

FPM = fluorine rubber.

All wetted materials in the design with FDA-certified seals comply with the following FDA guidelines:

Material	Guideline
PTFE	21CFR177.1510
PVDF	21CFR177.2510
PP	21CFR177.1520
EPDM/FKM	21CFR177.2600

Pump

Housing parts: polyphenylene ether (PPE with fibreglass)

16.5 Electrical data

Version: 100 - 230 V ±10%, 50/60 Hz, Beta b BT4b

Data	Value	Unit
Nominal power, approx.	6.4 ... 16.5	W
Current I eff	0.65 ... 0.1	A
Peak current	4.2 ...1.3	A
Switch on peak current, within approx. 50 ms falling	15	A
Fuse*	1.6	Slow-blow

Version: 100 - 230 V ±10%, 50/60 Hz, Beta b BT5b

Data	Value	Unit
Nominal power, approx.	20 ... 25	W
Current I eff	0.9 ... 0.3	A
Peak current	5.9 ... 2.3	A
Switch on peak current, within approx. 50 ms falling	15	A
Fuse*	1.6	Slow-blow

* Fuses must have VDE, UL and CSA certification. E.G. type 19195 manufactured by Wickmann in compliance with IEC Publ. 127 - 2/3.

Power consumption

Type	Performance	Type	Performance	Type	Performance
	W		W		W
1000	7.6	1602	12.2	0408	12.7
0700	6.4	1002	10.6	0413	16.5

Type	Performance	Type	Performance	Type	Performance
	W		W		W
0400	5.7	0702	9.3	0220	16.5
2001	10.5	0402	7.9	2504	21.2
1601	10.0	1604	16.5	1008	20.3
1001	8.3	1004	12.7	0713	21.2
0701	7.5	0704	11.1	0420	21.2
0401	6.9	0404	9.5	0232	24.9
2002	13.5	0708	16.5		

Tab. 10: Version: 12 - 24 V DC# -8/+24%, identity code M

Parameter	Beta b BT4b
Nominal power, approx.	17.4 W
Nominal current (averaged at 180 strokes/minute)	3.9 ... 1.9 A
Peak current	15.6... 8.7 A
Closed current (no stroke)	32 ... 24 mA
Fuse, 5x20 mm, order no. 712028	5 slow-blow

SELV in accordance with EN 60335-1

The pump only works if the polarity is correct.

Tab. 11: Version: 24 V DC# -15/+24%, identity code N

Parameter	Beta b BT5b
Nominal power, approx.	24.4 W
Nominal current (averaged at 180 strokes/minute)	2.5 A
Peak current	11.7 A
Closed current (no stroke)	24 mA
Fuse, 5x20 mm, order no. 712028	5 slow-blow

SELV in accordance with EN 60335-1

The pump only works if the polarity is correct.

16.6 Temperatures

Pump, fully assembled

Data	Value	Unit
Storage and transport temperature:	-10 ... +50	°C
Ambient temperature in operation (power end/drive and control):	-10 ... +45	°C

Liquid end, long-term*

Tab. 12: Maximum temperature, liquid end

Material version	Value	Unit
PP	50	°C
NP	40	°C
PV	50	°C
TT	50	°C
SS	50	°C

* long term at max. operating pressure, dependent on the ambient temperature and the feed chemical temperature

Minimum temperature, liquid end

Tab. 13: Minimum temperature, liquid end

Material version	Value	Unit
All	-10	°C

Liquid end, short-term*

Tab. 14: Maximum temperature, liquid end

Material version	Value	Unit
PPT	100	°C
NPT	60	°C
PVT	120	°C
TTT	120	°C
SST	120	°C

* Temp. max., for 15 min at max. 2 bar, dependent on the ambient and feed chemical temperatures

16.7 Climate

Data	Value	Unit
Maximum air humidity *:	95	% rel. humidity

* non-condensing

Exposure in a humid and alternating climate:

FW 24 according to DIN 50016

16.8 Altitude of site

Data	Value	Unit
Altitude of site , max.:	2000	m above NHN

16.9 Degree of protection and safety requirements

16.9.1 Degree of protection

Protection against contact and moisture: The pump is designed in accordance with: IP 66 (EN 60529) and NEMA-4X/indoor (NEMA 250)

16.9.2 Safety requirements

Degree of protection: 1 - Mains connection with protective earth conductor

16.9.3 Degree of pollution

Degree of pollution: 2

16.10 Compatibility

Some hydraulic parts of the Beta ® b are identical to those of the Beta ® a, gamma/ L and delta ® .

There is most compatibility with pumps of the Beta ® a, gamma/ L and delta ® series with the following components and accessories:

- Signal cable gamma/Vario 2-, 4- and 5-wire for the "Extern" function
- Level switch 2-stage (gamma / Vario / Beta ®)
- Dosing line cross-sections
- Standard gamma connector kit
- Chemical feed container
- Overall height (distance between the suction and discharge connector)
- Same use of accessories, such as back pressure valves, multifunctional valves, dosing monitor and flushing equipment

16.11 Sound pressure level

Sound pressure level

Sound pressure level LpA < 70 dB according to EN ISO 20361

at maximum stroke length, maximum stroke rate, maximum back pressure (water)

16.12 Shipping weight

Shipping weight of Beta b types - in kg

Material	BT4b						BT5b		
	1000, 0700, 0400	2001, 1601, 1001, 0701, 0401	2002, 1602, 1002, 0702, 0402	1604, 1004, 0704, 0404	0708, 0408, 0413	0220	2504, 1008, 0713	0420	0232
PP, NP, PV, TT	2.5	2.9	2.9	3.1	3.1	3.3	4.5	4.7	5.1
SS	3.0	3.6	3.6	3.9	3.9	4.4	5.3	5.8	6.6

17 Dimensional drawings

- *Compare the dimensions on the dimensional drawing with those of the pump.*
- *All dimensions are in mm.*

Dimensional drawing Beta b, material version PP

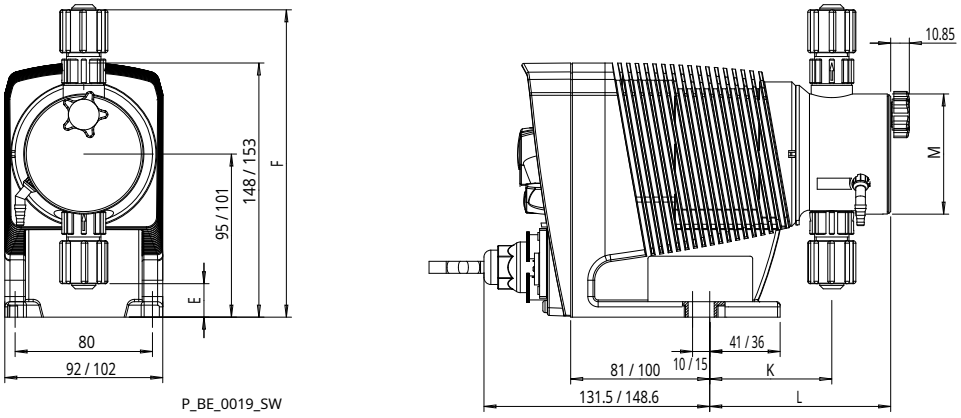


Fig. 19: Dimensional drawing Beta b BT4b/BT5b, material version PP - dimensions in mm

	1000 - 1604	0708 - 0220	1008 - 0420	0232
E	19.5	7	14	1.5
F	179	186.5	191.5	200.5
K	71	77.5	74	77.5
L	105.5	111	107.5	94.5
M	Ø 70	Ø 90	Ø 90	Ø 110

Dimensional drawing Beta b, material version NP

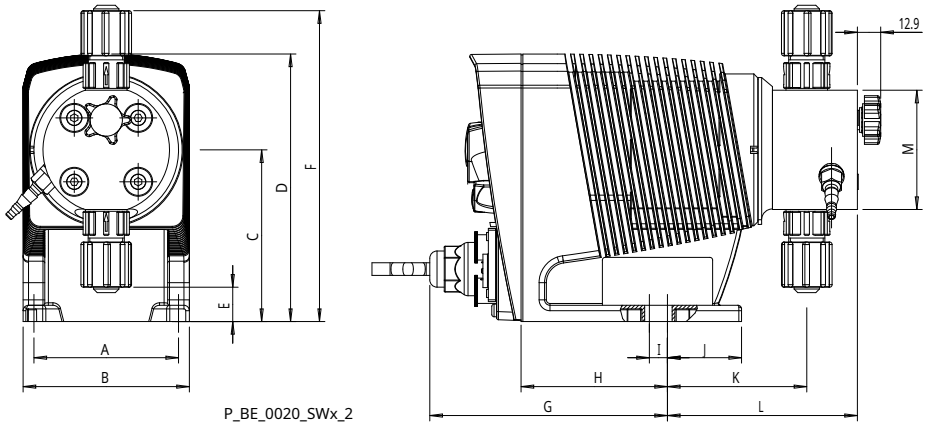


Fig. 20: Dimensional drawing Beta b BT4b/BT5b, material version NP - dimensions in mm

	1000 - 1604	0708 - 0220	2504	1008 - 0420	0232
A	80	80	80	80	80
B	92	92	102	102	102
C	95	95	101	101	101
D	148	148	153	153	153
E	19	7.2	24.6	14	3.2
F	172	182.8	178.4	188	198.8
G	131.5	131.5	148.6	148.6	148.6
H	81	81	100	100	100
I	10	10	15	15	15
J	41	41	36	36	36
K	77	77.5	77.1	74.1	76
L	105	105.5	105.1	102.1	104.5
M	Ø 70	Ø 90	Ø 70	Ø 90	Ø 110

Dimensional drawing Beta b, material version PP and NP SEK

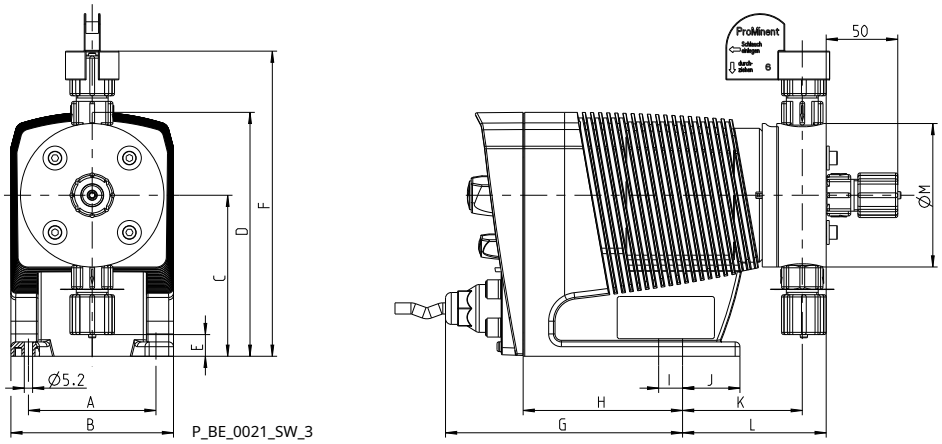


Fig. 21: Dimensional drawing @Beta b BT4b/BT5b, material versions PP and NP with self-bleeding dosing head SEK - dimensions in mm

	1601 - 0401 1602 - 0404	0708 - 0413 0220	1008/0713 0420
A	80	80	80
B	92	92	102
C	95	95	101
D	148	148	153
E	19.1	7.5	13.6
F	170.4	182.4	188.4
G	131.5	131.5	148.6
H	81	81	100
I	10	10	15
J	41	41	36
K	77.1	74.1	74.1
L	92.1	105.5	89.1
M	Ø 70	Ø 90	Ø 90

Dimensional drawing Beta b, material version PV

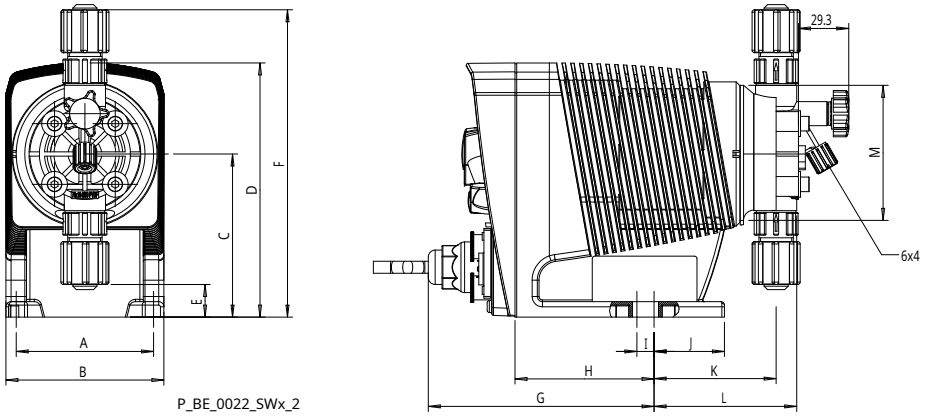


Fig. 22: Dimension drawing Beta b BT4b/BT5b, material version PV - dimensions in mm

	1000 - 0402 1604 - 0404	0708 - 0220	1008 - 0420	0232
A	80	80	80	80
B	92	92	102	102
C	95	95	101	101
D	148	148	153	153
E	19	8.1	14.1	3.2
F	179	185.5	191.5	199
G	131.5	131.5	148.5	148.5
H	81	81	100	100
I	10	10	15	15
J	41	41	36	36
K	71	73	73	76
L	83.1	90	90	93
M	Ø 70	Ø 90	Ø 90	Ø 110

Dimensional drawing Beta b, material version PV HV

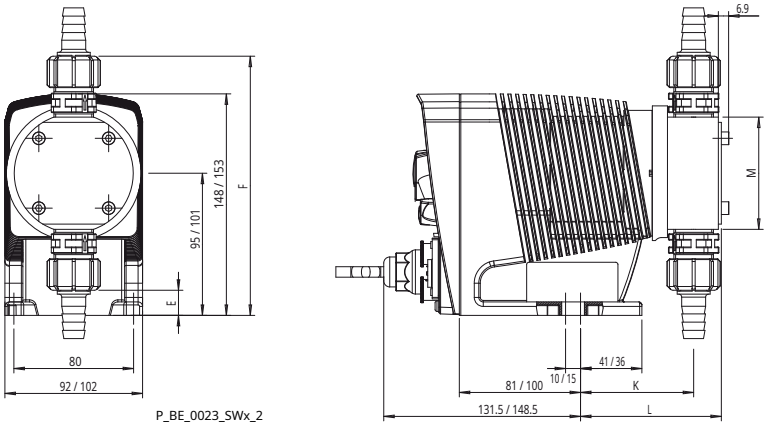


Fig. 23: Dimensional drawing Beta b BT4b/BT5b, material version PV for high-viscosity feed chemicals - dimensions in mm

	1604	0708 - 0413	0220	1008 - 0713	0420
E	17	13	13	22.8	19
F	173	177	177	179.2	183
K	75.5	77	77	75.5	78.5
L	94	95	95	94	96.5
M	Ø 70	Ø 80	Ø 85	Ø 85	Ø 85

Dimensional drawing Beta b, material version TT

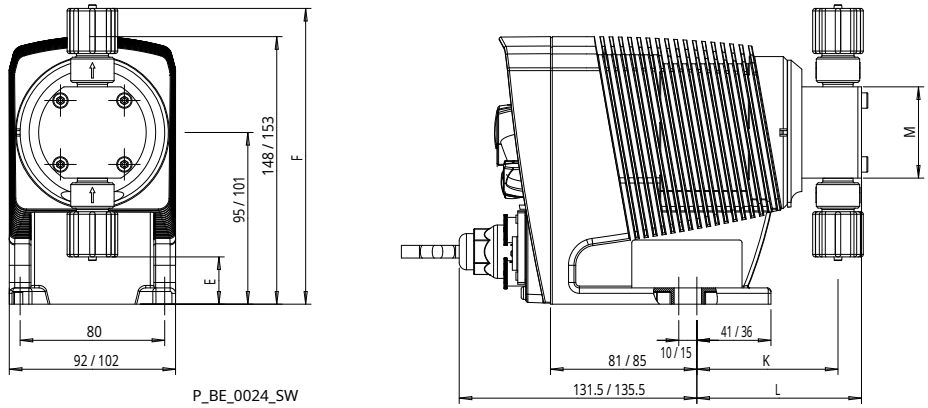


Fig. 24: Dimensional drawing Beta b BT4b/BT5b, material version TT - dimensions in mm

	1000 - 1601	1602 - 1604	0708 - 0220	1008 - 0420	0232
E	26.2	21.3	-13.2	-7.2	-14.2
F	163.7	168.8	202.7	208.7	215.7
K	78	72	77	77.1	78
L	91	86	94	94	97
M	Ø 60	Ø 70	Ø 85	Ø 85	Ø 100

Dimensional drawing Beta b, material version SS

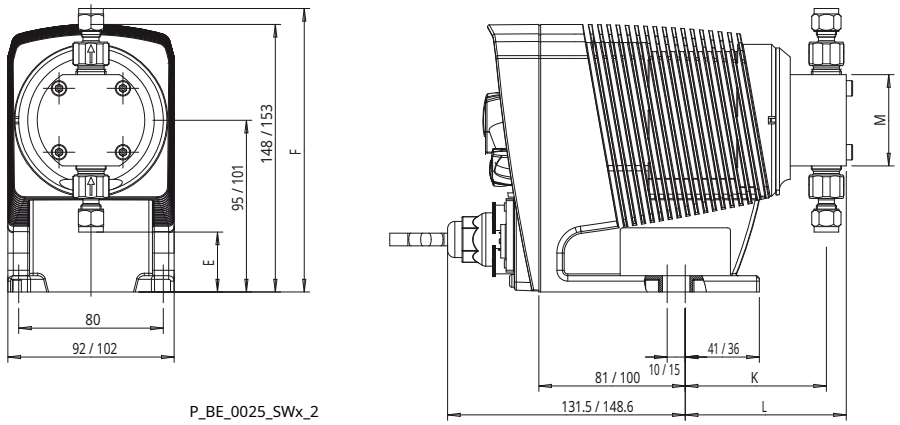


Fig. 25: Dimensional drawing Beta b BT4b/BT5b, material version SS - dimensions in mm

	1000 - 1601	1602 - 1604	0708 - 0220	2504	1008 - 0420	0232
E	33.2	24.4	-7.8	31.7	-1.8	-8
F	156.9	165.6	197.3	170.4	203.3	210
K	78	75	82	72	77	78
L	89	87	97	84	92	95
M	Ø 60	Ø 70	Ø 85	Ø 70	Ø 85	Ø 110

18 Diagrams for setting the capacity

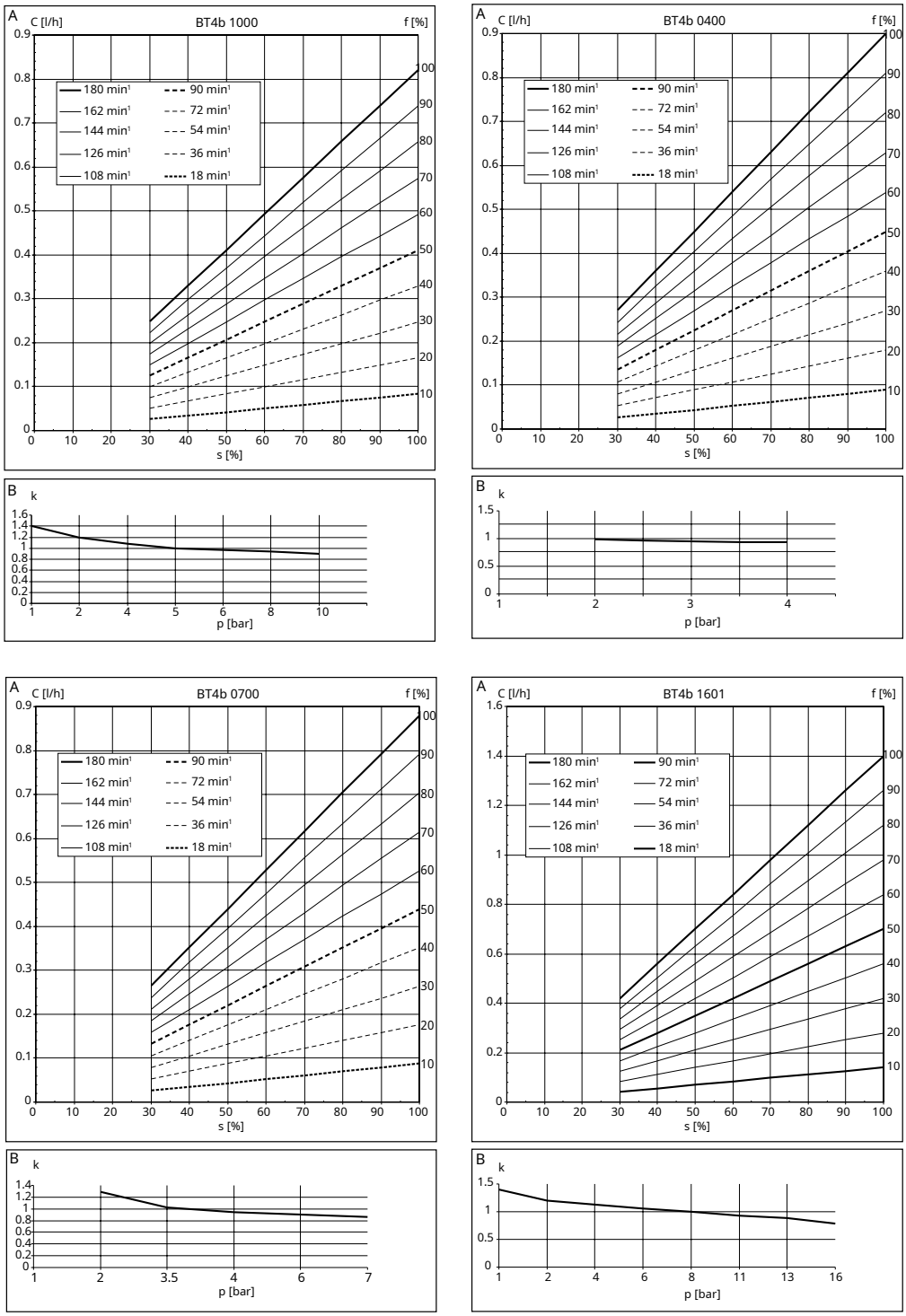


Fig. 26: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

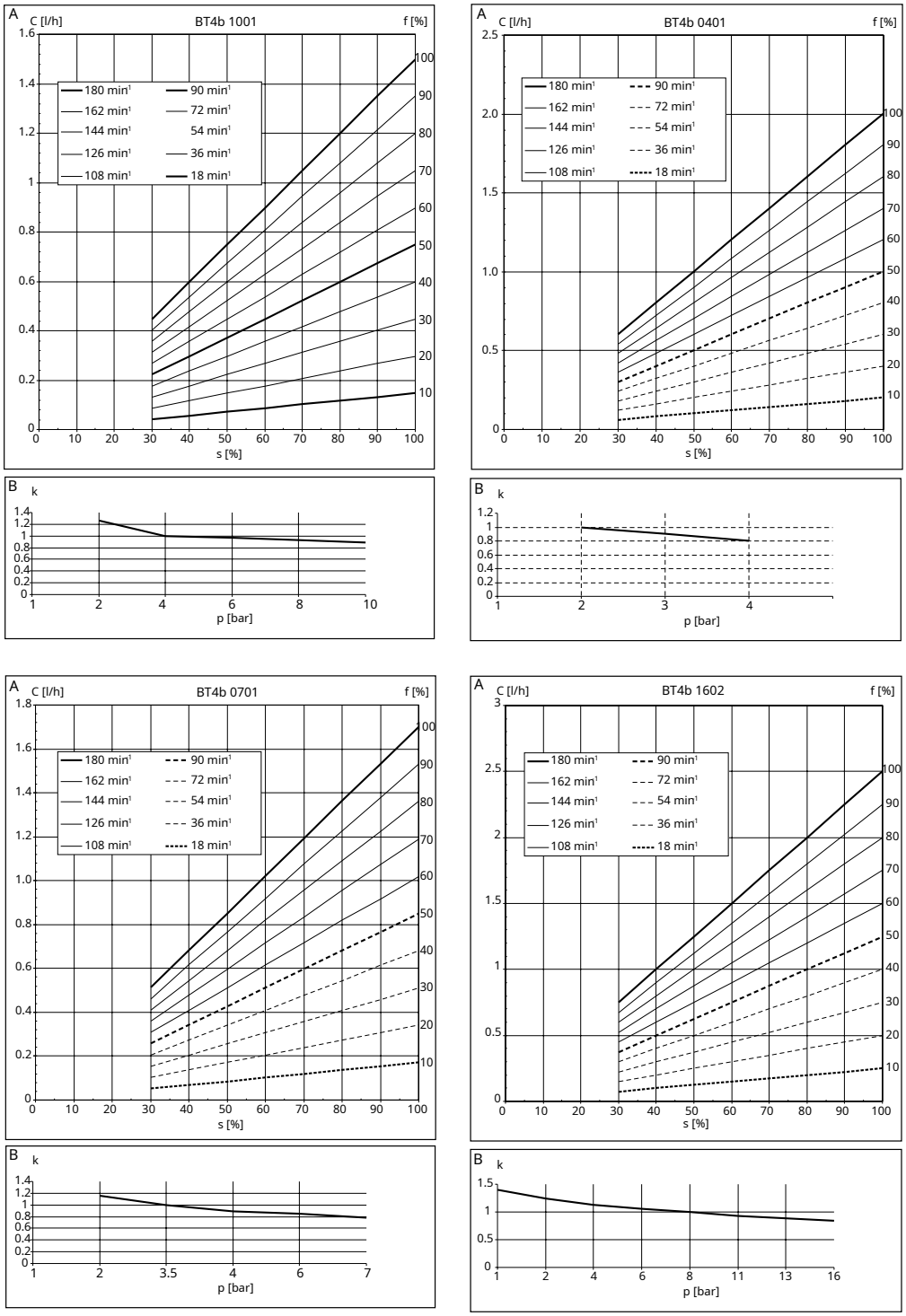


Fig. 27: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

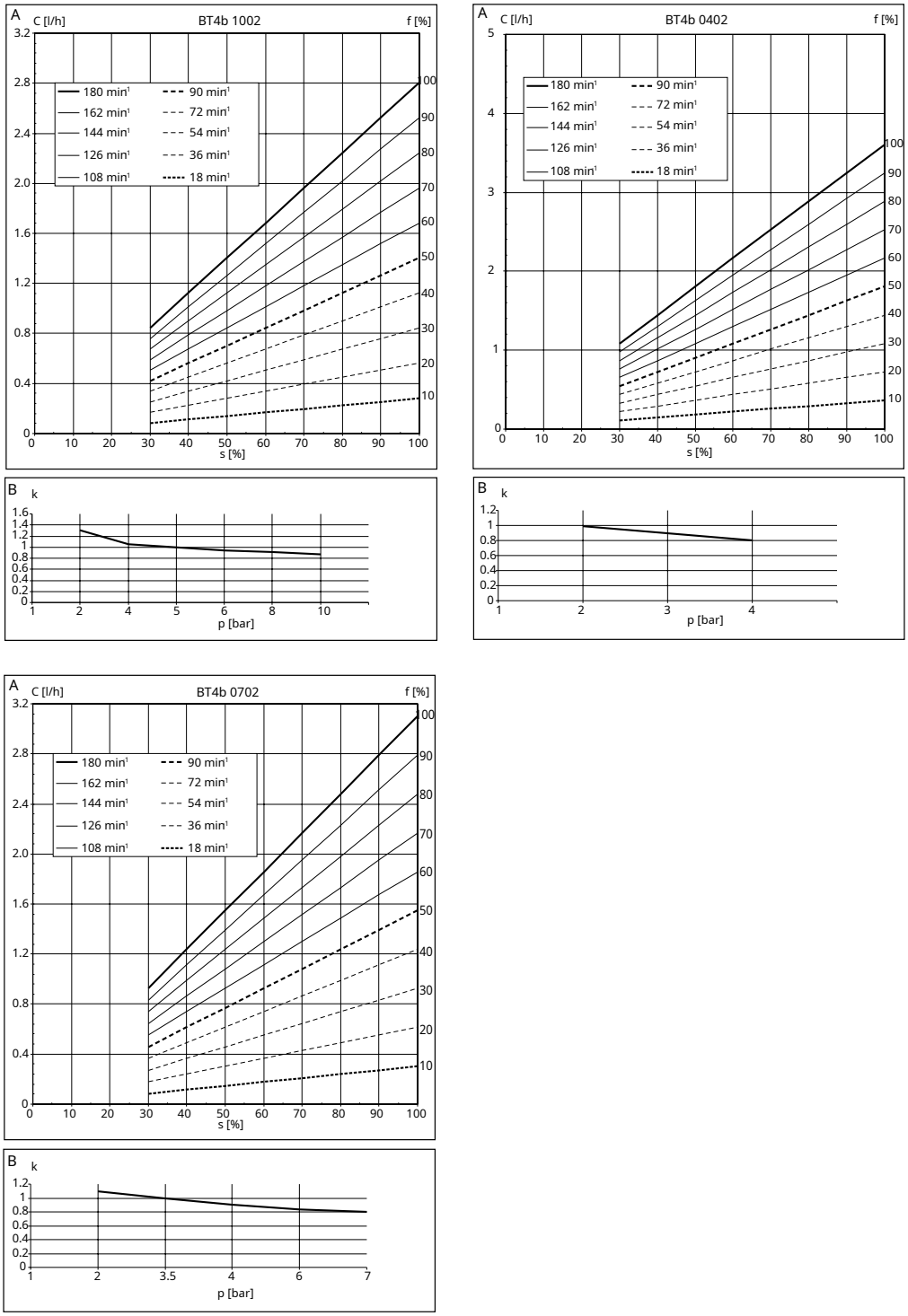


Fig. 28: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

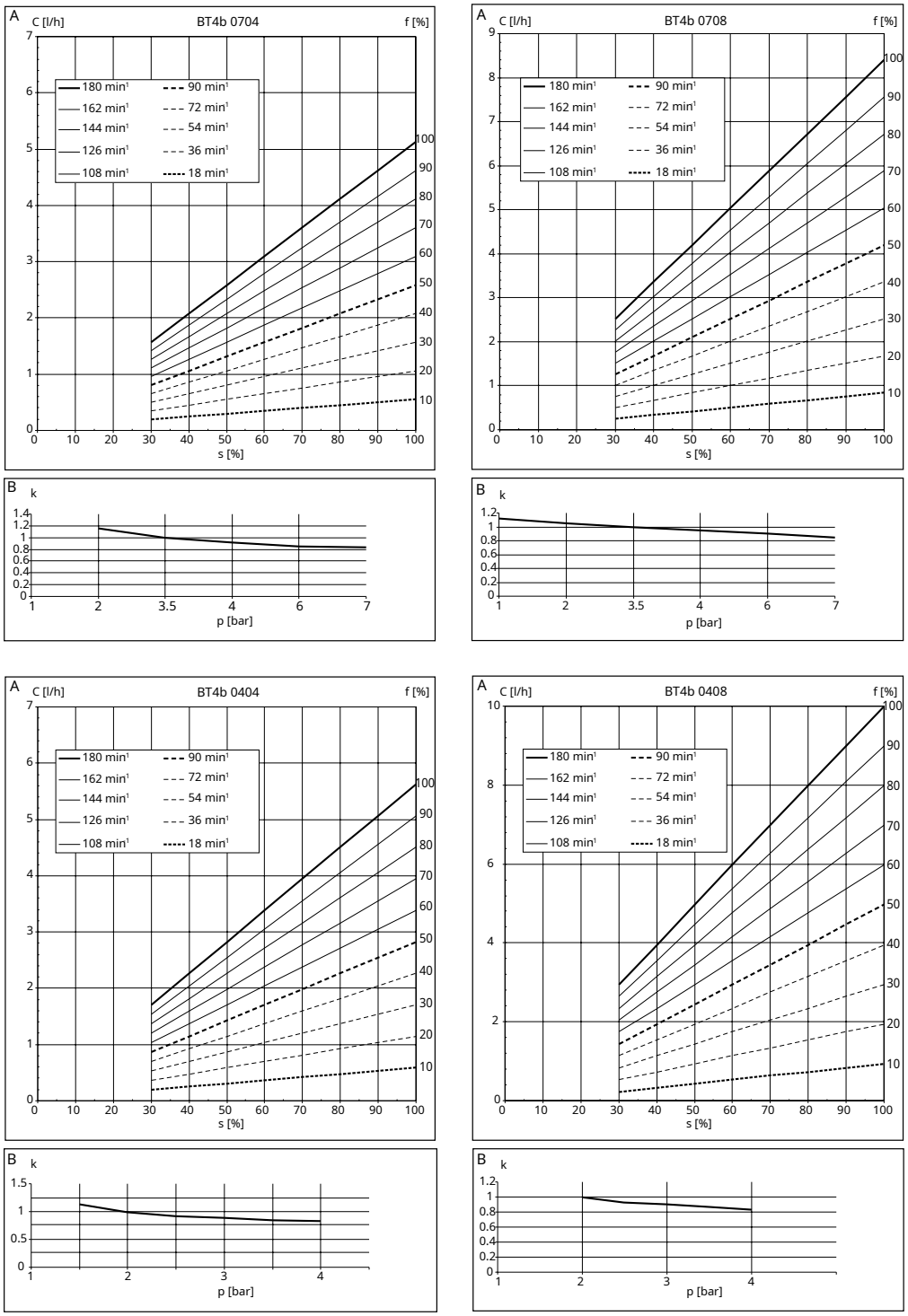


Fig. 29: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

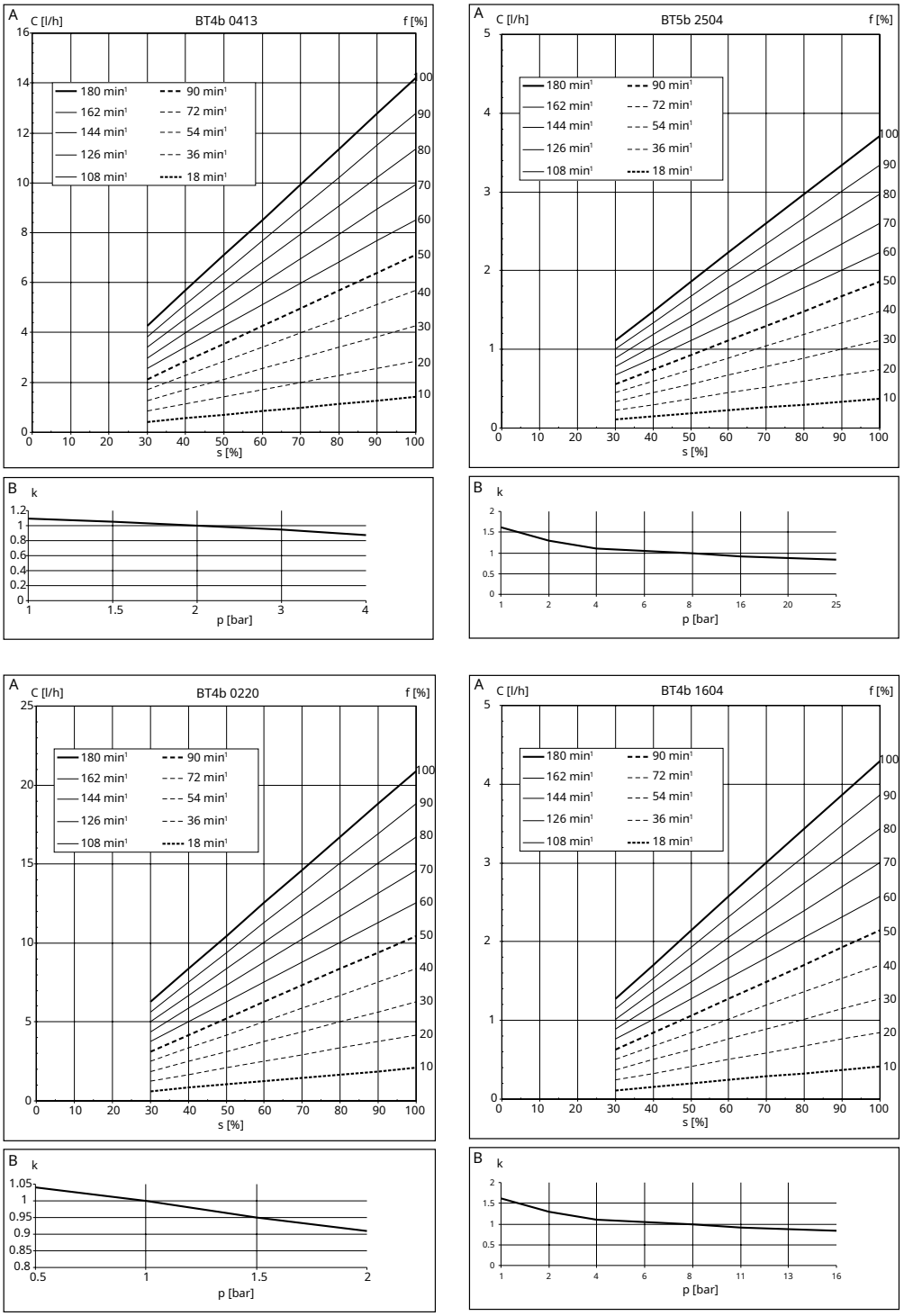


Fig. 30: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

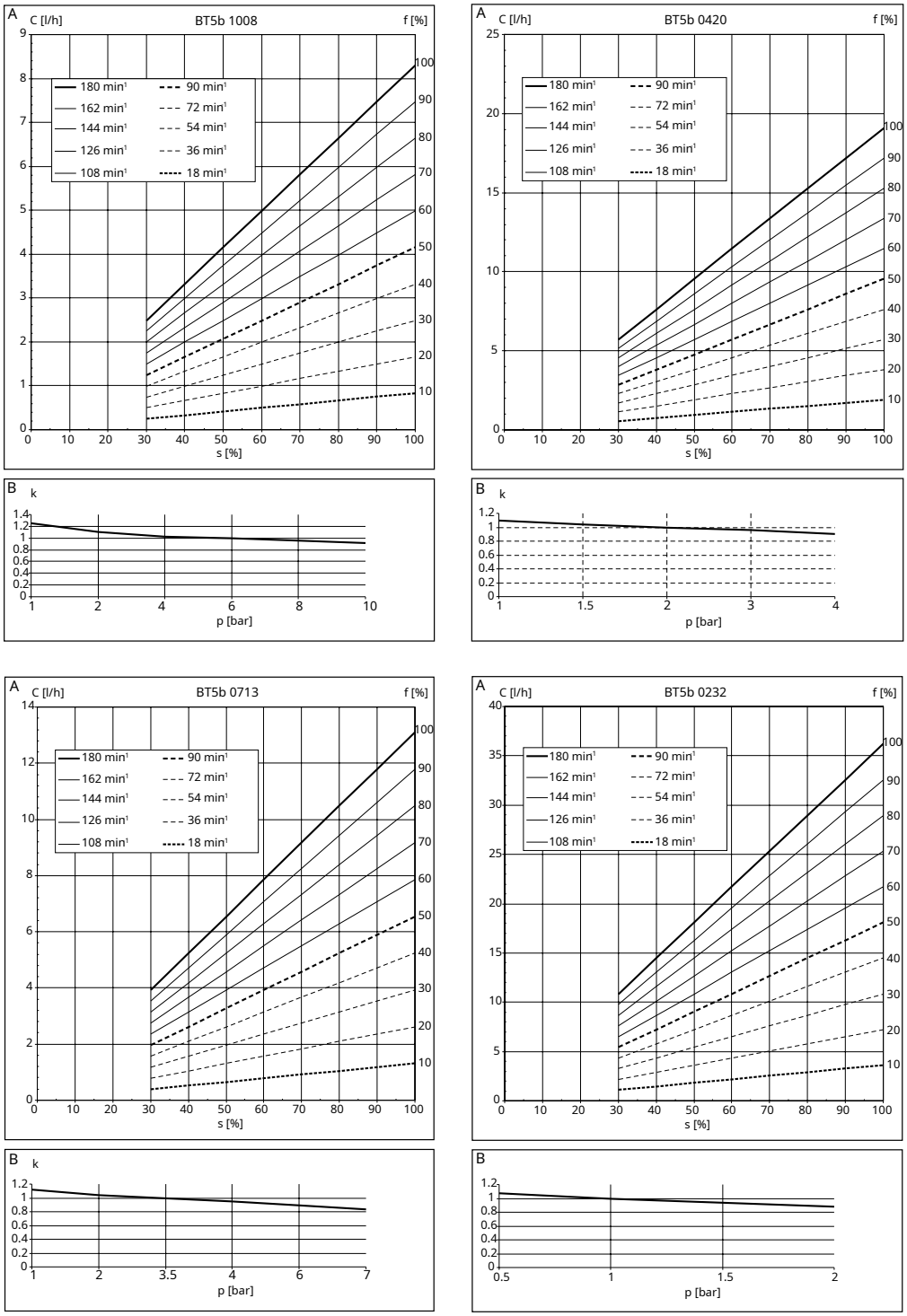


Fig. 31: A) Capacity C at medium back pressure depending on the stroke length s for different stroke rates f. B) Associated correction factors k depending on the back pressure p.

19 Exploded drawings and ordering information

19.1 Exploded drawings

Liquid end Beta b 1000 - 1604 PP_2

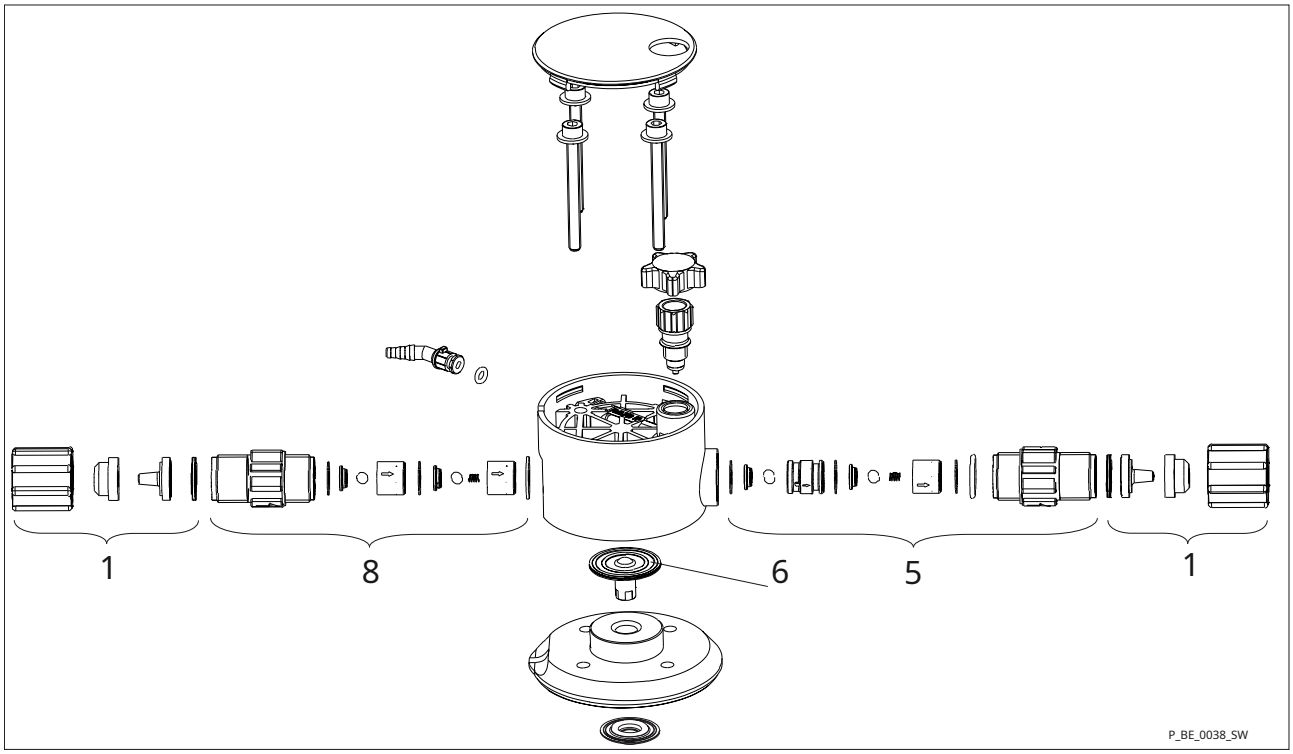


Fig. 32:

Tab. 15: Spare parts for liquid end Beta b 1000 - 1604 PP_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1000 PP_2

	PPE2	PPB2	PPT2
Liquid end	1002057	1002065	1035317
Spare parts kit	1001644	1001652	1023107
Dia-phragm	1000244	1000244	1000244

Liquid end Beta b 1601 PP_2

	PPE2	PPB2	PPT2
Liquid end	1002058	1002066	1035318
Spare parts kit	1001645	1001653	1023108
Dia-phragm	1000245	1000245	1000245

Liquid end Beta b 1602 PP_2

	PPE2	PPB2	PPT2
Liquid end	1002059	1002067	1035319
Spare parts kit	1001646	1001654	1023109

	PPE2	PPB2	PPT2
Dia-phragm	1000246	1000246	1000246

Liquid end Beta b 1604 PP_2

	PPE2	PPB2	PPT2
Liquid end	1039994	1039993	1035320
Spare parts kit	1039989	1039987	1035332
Dia-phragm	1034612	1034612	1034612

Liquid end Beta b 0708 (1008) - 0220 (0420) PP_2

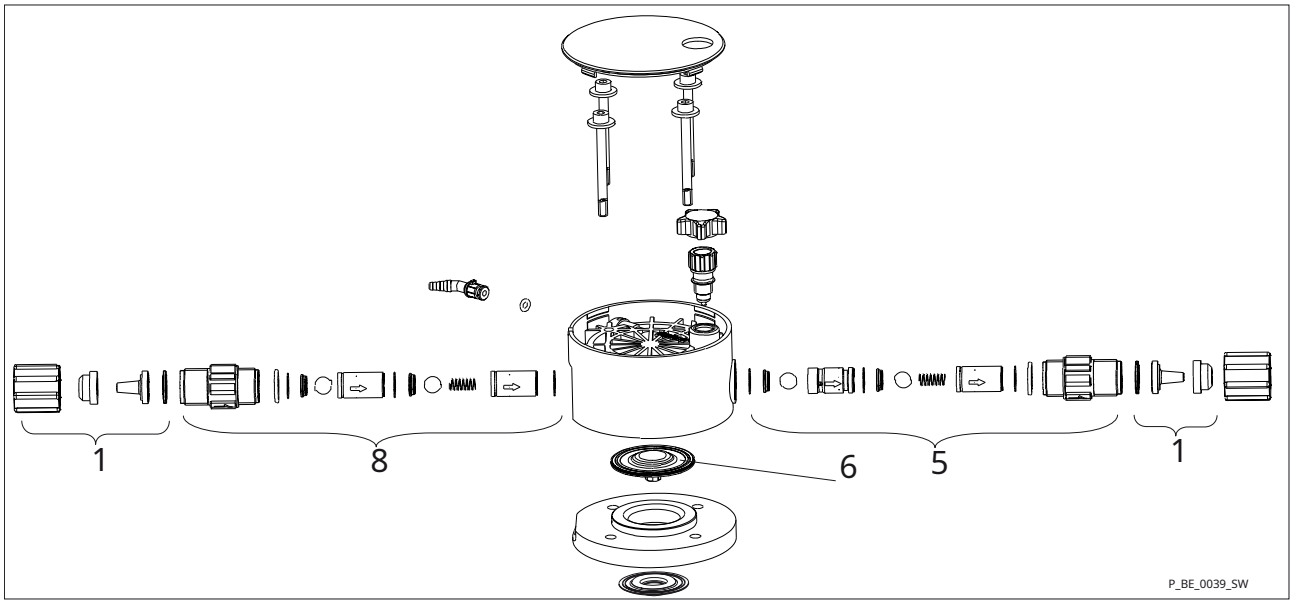


Fig. 33:

Tab. 16: Spare parts for liquid end Beta b 0708 (1008) - 0220 (0420) PP_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008) PP_2

	PPE2	PPB2	PPT2
Liquid end	1002061	1002069	1035321
Spare parts kit	1001648	1001656	1023111
Dia-phragm	1000248	1000248	1000248

Liquid end Beta b 0220 (0420) PP_2

	PPE2	PPB2	PPT2
Liquid end	1002063	1002071	1035323
Spare parts kit	1001650	1001685	1023113
Dia-phragm	1000250	1000250	1000250

Liquid end Beta b 0413 (0713) PP_2

	PPE2	PPB2	PPT2
Liquid end	1002062	1002070	1035322
Spare parts kit	1001649	1001657	1023112
Dia-phragm	1000249	1000249	1000249

Liquid end Beta b 0232 PP_0

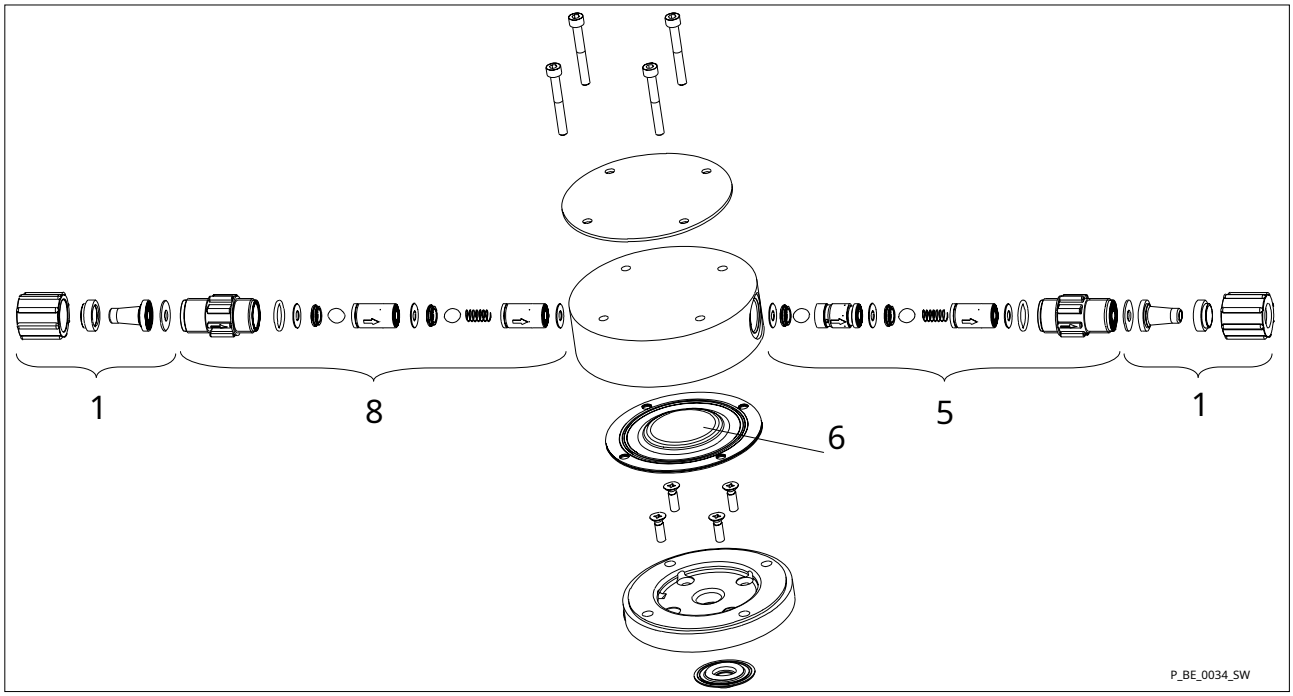


Fig. 34:

Tab. 17: Spare parts kit for liquid end Beta b 0232 PP_0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0232

	PPE0	PPB0	PPT0
Liquid end	1002064	1002072	1035324
Spare parts kit	1001651	1001659	1023124
Dia-phragm	1000251	1000251	1000251

Liquid end Beta b 1000 - 1604 NP_0 and NP_2

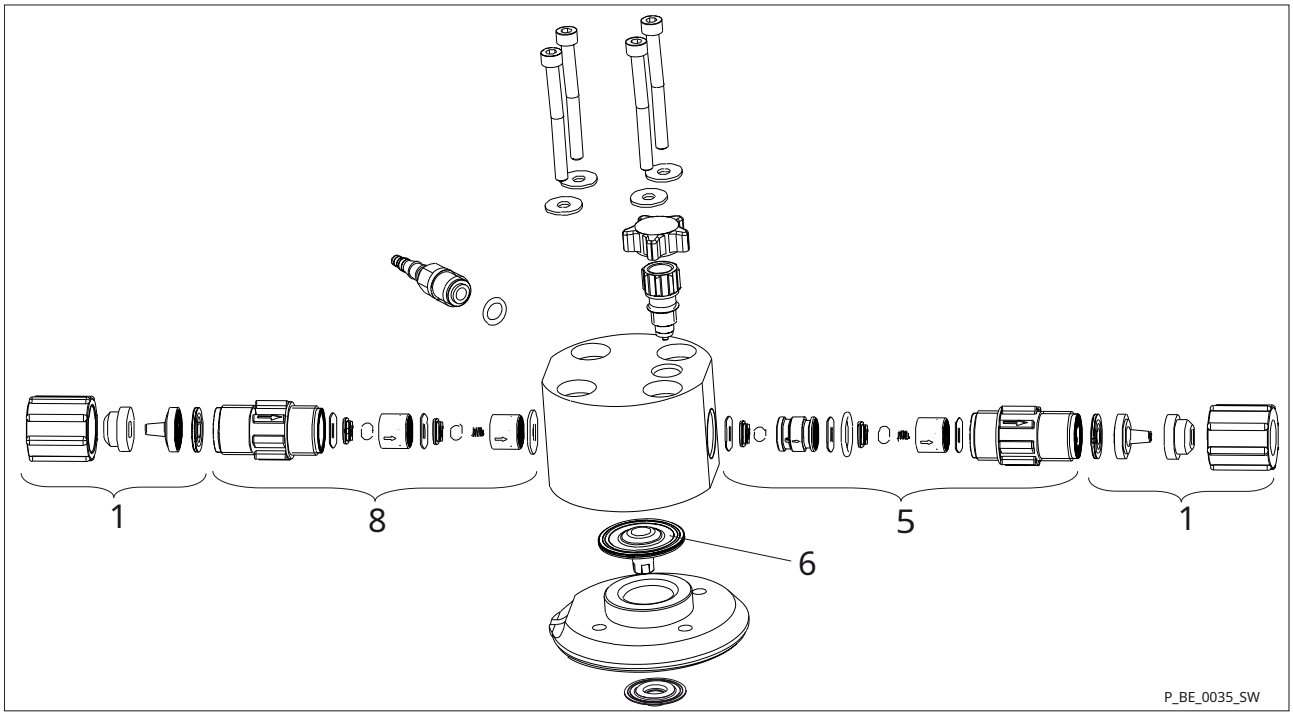


Fig. 35:

Tab. 18: Spare parts for liquid end Beta b 1000 - 1604 NP NP_0 and NP_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1000

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002193	1002201	1034560
Liquid end without bleed valve, _0	1002073	1002084	1034568
Spare parts kit	1001713	1001721	1023107
Dia-phragm	1000244	1000244	1000244

Liquid end Beta b 1601

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002194	1002202	1034561
Liquid end without bleed valve, _0	1002074	1002085	1034569
Spare parts kit	1001714	1001722	1023108
Dia-phragm	1000245	1000245	1000245

Liquid end Beta b 1602

	NPE_	NPB_	NPT_
Liquid end with bleed valve_2	1002195	1002203	1034562
Liquid end without bleed valve, _0	1002075	1002086	1034570
Spare parts kit	1001715	1001723	1023109
Dia-phragm	1000246	1000246	1000246

Liquid end Beta b 1604

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1039996	1039992	1034563
Liquid end without bleed valve, _0	1039991	1039995	1034571
Spare parts kit	1039988	1039986	1035332
Dia-phragm	1034612	1034612	1034612

Liquid end Beta b 0708 (1008) - 0220 (0420) NP_0 and NP_2

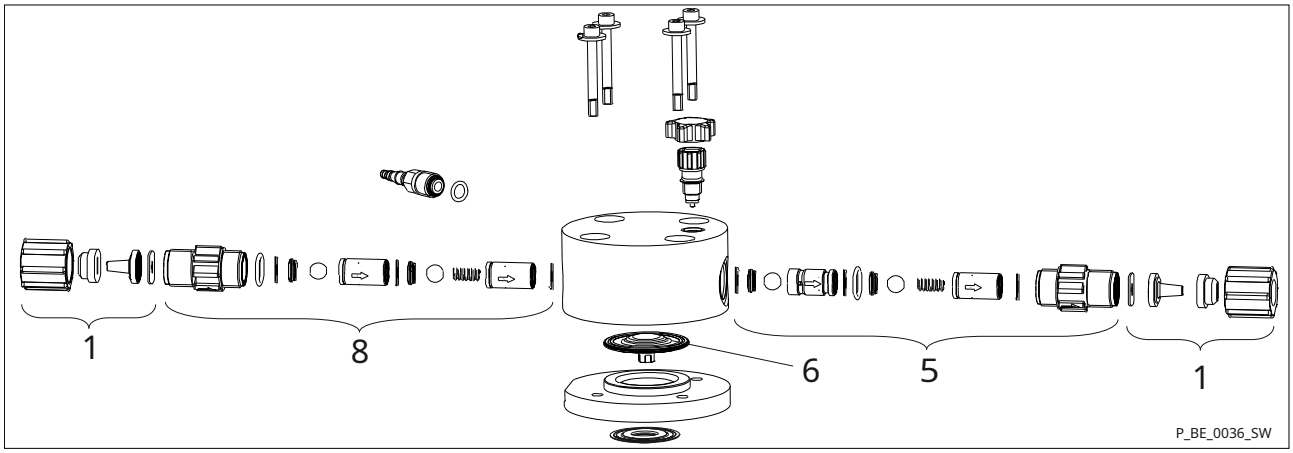


Fig. 36:

Tab. 19: Spare parts for liquid end Beta b 0708 (1008) - 0220 (0420) NP_0 and NP_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002197	1002205	1034564
Liquid end without bleed valve, _0	1002077	1002088	1034573
Spare parts kit	1001717	1001725	1023111
Dia-phragm	1000248	1000248	1000248

Liquid end Beta b 0413 (0713)

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002198	1002206	1034565
Liquid end without bleed valve, _0	1002078	1002089	1034578
Spare parts kit	1001718	1001726	1023112
Dia-phragm	1000249	1000249	1000249

Liquid end Beta b 0220 (0420)

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002199	1002207	1034566
Liquid end without bleed valve, _0	1002079	1002090	1034579

	NPE_	NPB_	NPT_
Spare parts kit	1001719	1001727	1023113
Dia-phragm	1000250	1000250	1000250

Liquid end Beta b 0232 NP_0 and NP_2

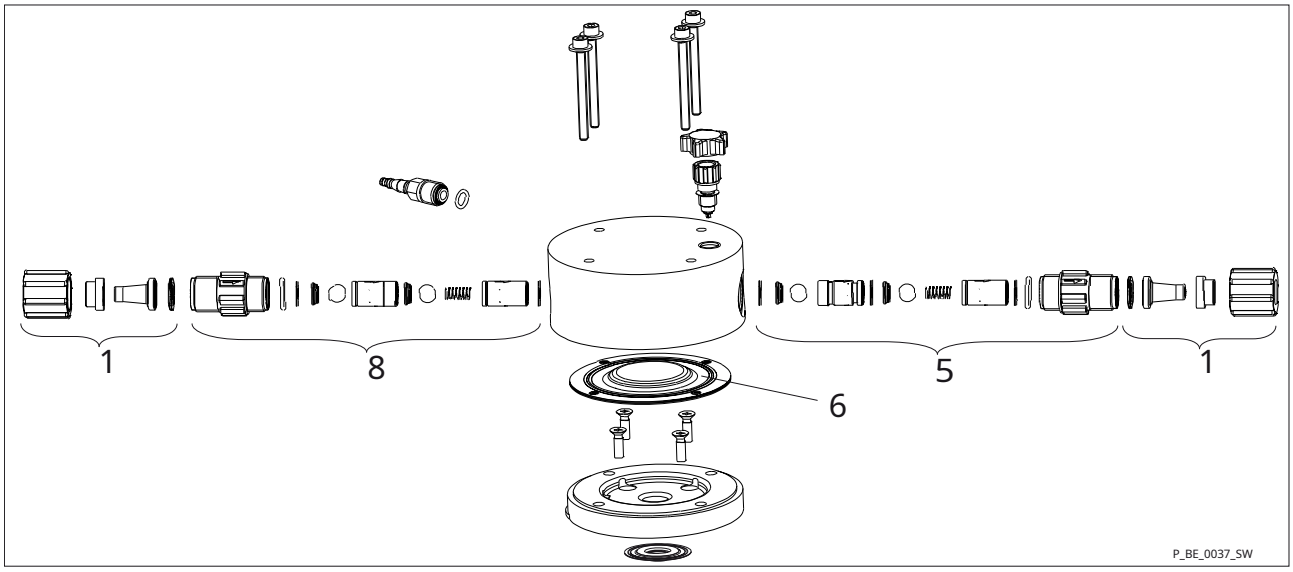


Fig. 37:

Tab. 20: Spare parts for liquid end Beta b 0232 NPT0 and NPT2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0232

	NPE_	NPB_	NPT_
Liquid end with bleed valve, _2	1002200	1002208	1034567
Liquid end without bleed valve, _0	1002080	1002091	1034580
Spare parts kit	1001720	1001728	1023124
Dia-phragm	1000251	1000251	1000251

Liquid end Beta b 1000 - 1604 PV_2

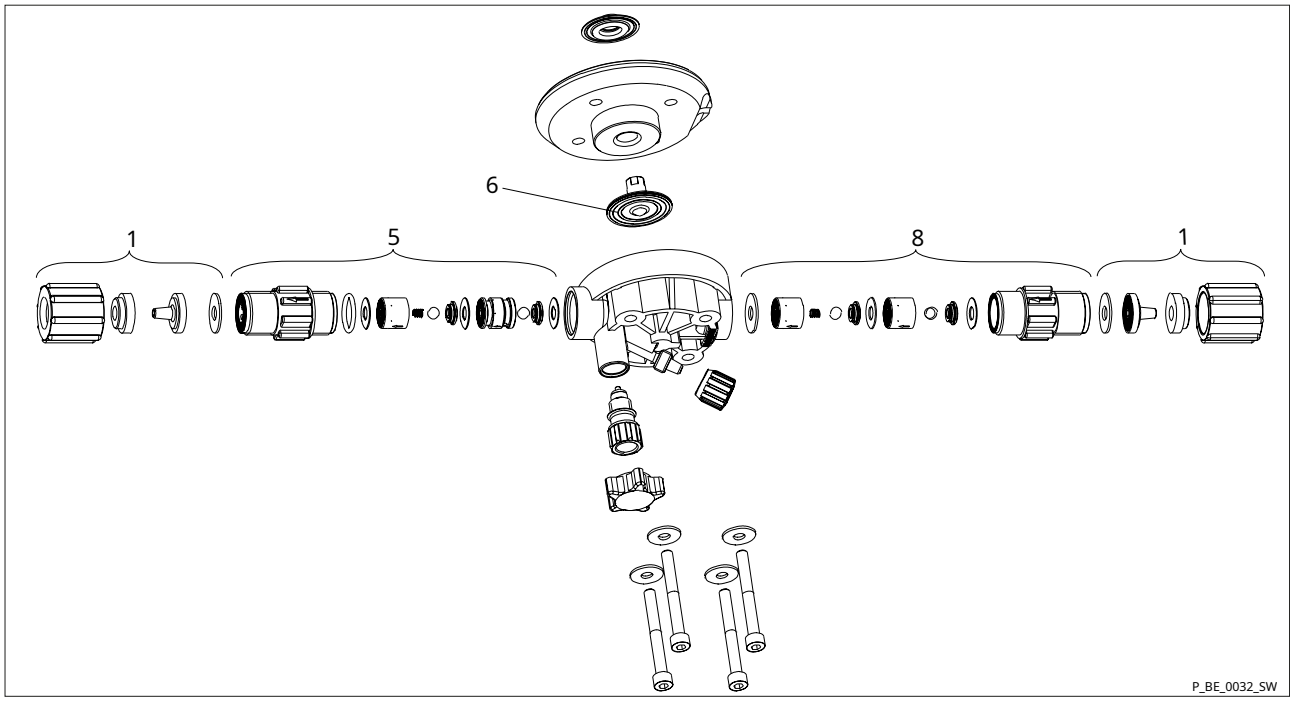


Fig. 38:

Tab. 21: Spare parts for liquid end Beta b 1000 - 1604 PV_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1000

	PVT2
Liquid end	1023134
Spare parts kit	1023107
Diaphragm	1000244

Liquid end Beta b 1602

	PVT2
Liquid end	1023136
Spare parts kit	1023109
Diaphragm	1000246

Liquid end Beta b 1601

	PVT2
Liquid end	1023135
Spare parts kit	1023108
Diaphragm	1000245

Liquid end Beta b 1604

	PVT2
Liquid end	1035298
Spare parts kit	1035332
Diaphragm	1034612

Liquid end Beta b 0708 (1008) - 0220 (0420) PV_2

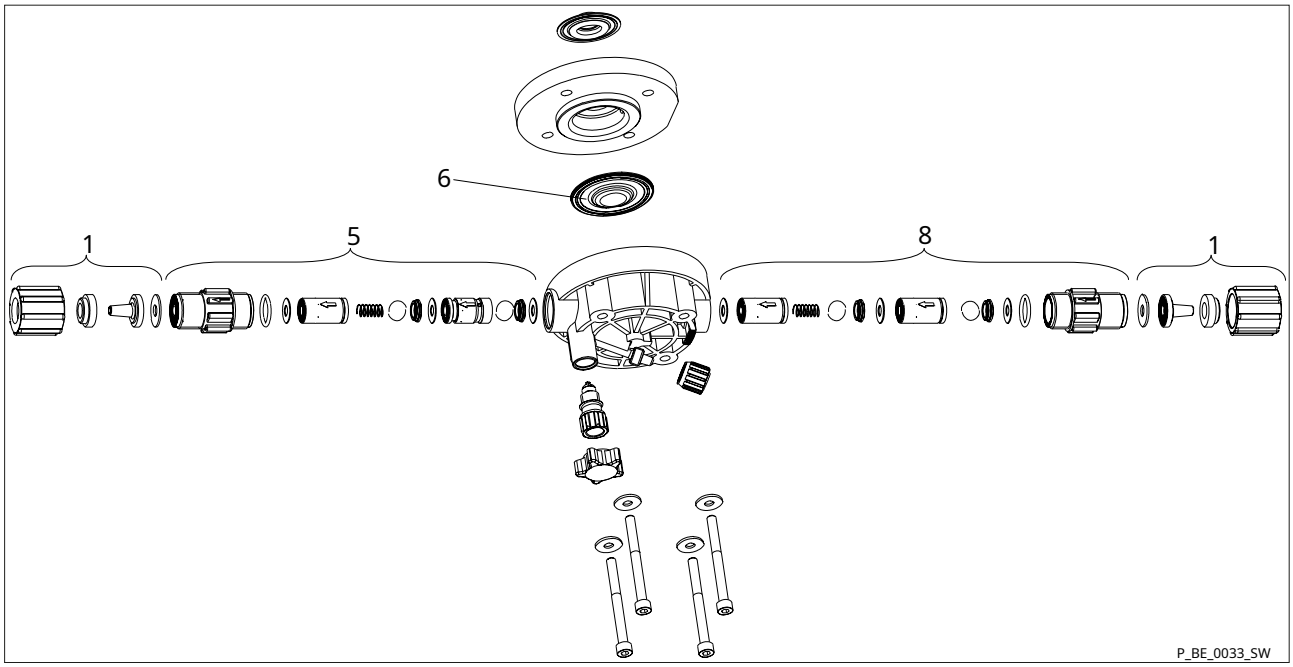


Fig. 39:

Tab. 22: Spare parts for liquid end Beta b 0708 (1008) - 0220 (0420) PV_2

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	PVT2
Liquid end	1023138
Spare parts kit	1023111
Diaphragm	1000248

Liquid end Beta b 0220 (0420)

	PVT2
Liquid end	1023140
Spare parts kit	1023113
Diaphragm	1000250

Liquid end Beta b 0413 (0713)

	PVT2
Liquid end	1023139
Spare parts kit	1023112
Diaphragm	1000249

Liquid end Beta b 0232 PV_0

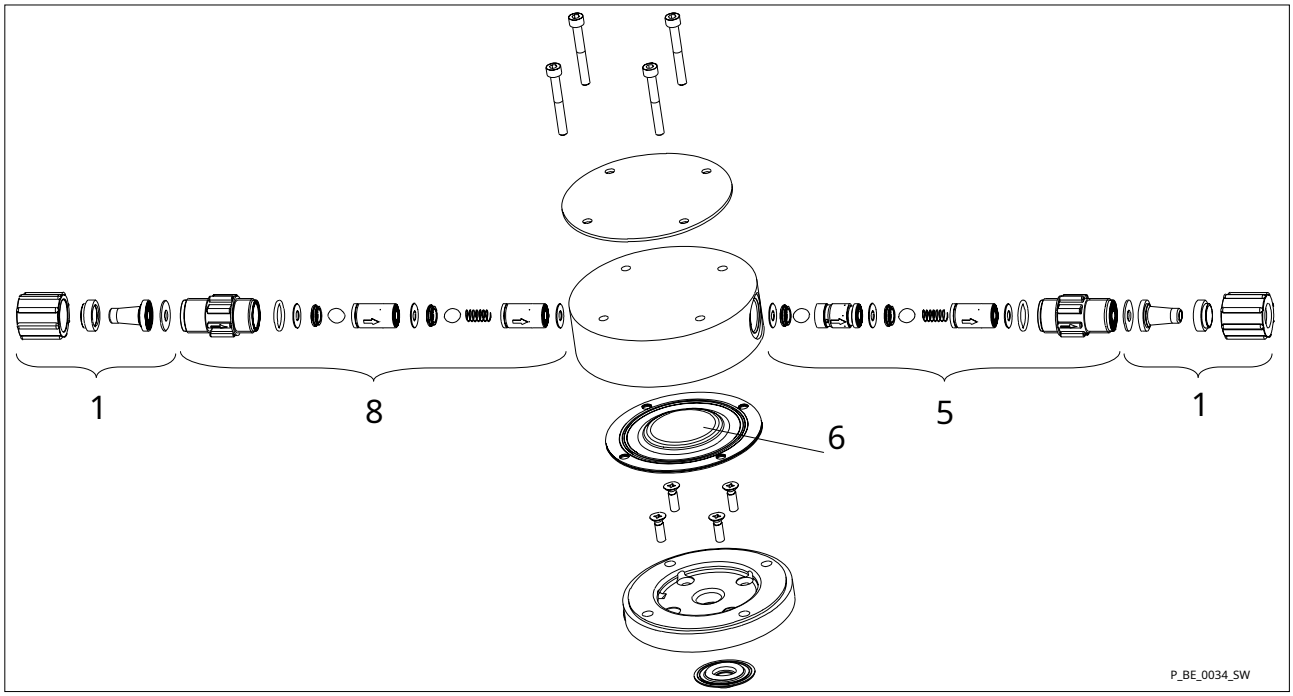


Fig. 40:

Tab. 23: Spare parts kit for liquid end Beta b 0232 PV_0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0232

	PV_0
Liquid end	1023141
Spare parts kit	1023124
Diaphragm	1000251

Liquid end Beta b 1604 - 0220 (0420) PV_4

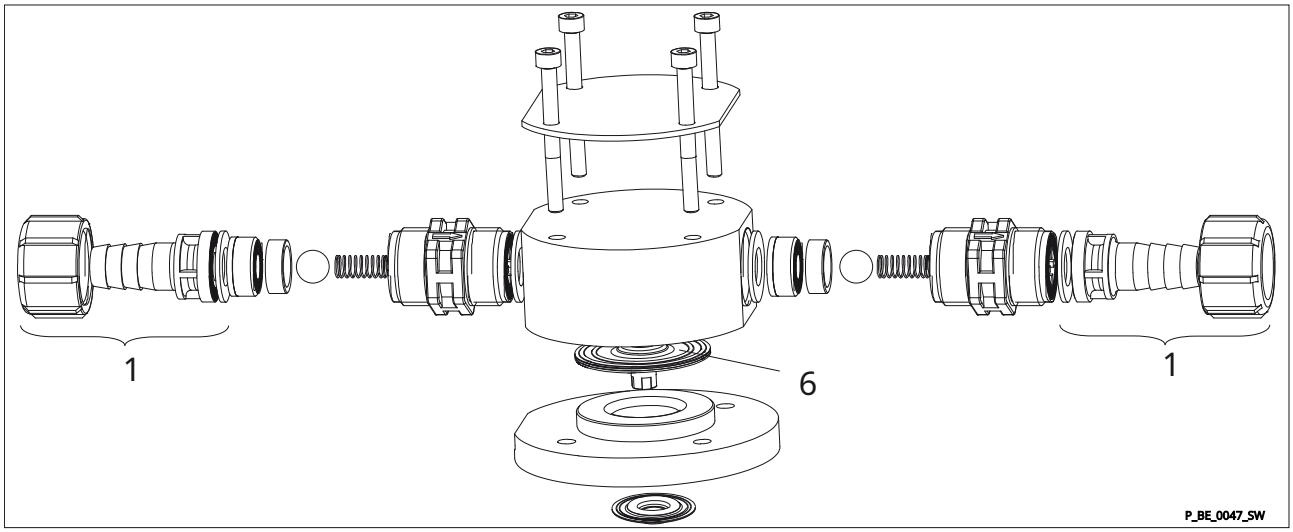


Fig. 41:

Tab. 24: Spare parts kit for liquid end Beta b 1604 - 0220 (0420) PV_4

Pos.	Description
1	Connector kit with hose nozzle
6	Diaphragm

Liquid end Beta b 1604

	PV_4
Liquid end	1035326
Spare parts kit	1035342
Diaphragm	1034612

Liquid end Beta b 0220 (0420)

	PV_4
Liquid end	1018085
Spare parts kit	1019070
Diaphragm	1000250

Liquid end Beta b 0708 (1008)

	PV_4
Liquid end	1018073
Spare parts kit	1019067
Diaphragm	1000248

Liquid end Beta b 0413 (0713)

	PV_4
Liquid end	1018084
Spare parts kit	1019069
Diaphragm	1000249

Liquid end Beta b 1000 - 1604 TTT0

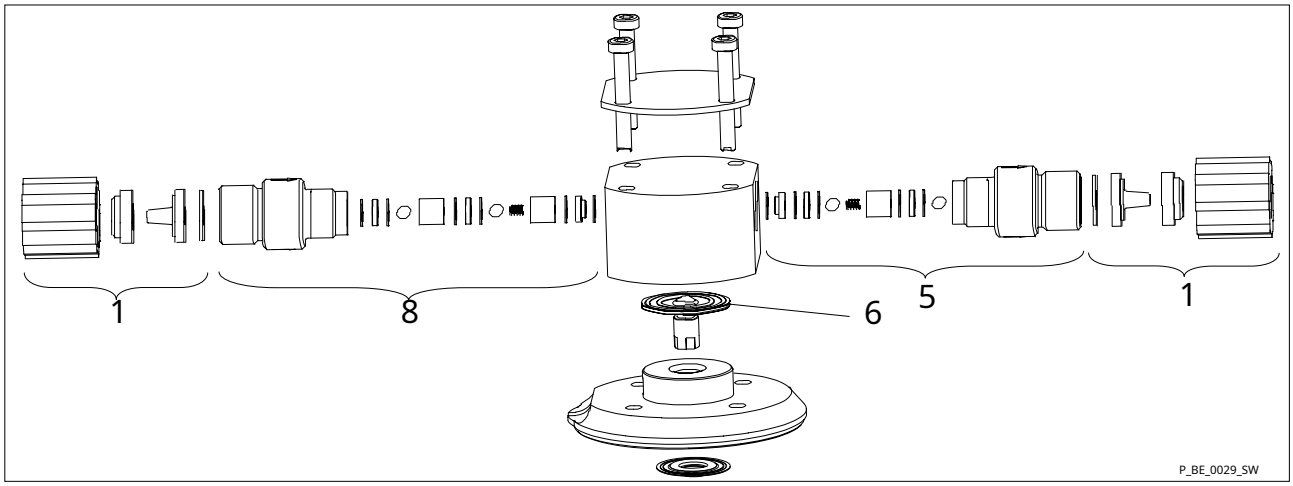


Fig. 42:

Tab. 25: Spare parts for liquid end Beta b 1000 - 1604 TTT0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1000

	TTT0
Liquid end	1002345
Spare parts kit	1001737
Diaphragm	1000244

Liquid end Beta b 1601

	TTT0
Liquid end	1002346
Spare parts kit	1001738
Diaphragm	1000245

Liquid end Beta b 1602

	TTT0
Liquid end	1002347
Spare parts kit	1001739
Diaphragm	1000246

Liquid end Beta b 1604

	TTT0
Liquid end	1034582
Spare parts kit	1035330
Diaphragm	1034612

Liquid end Beta b 0708 (1008) - 0220 (0420) TTT0

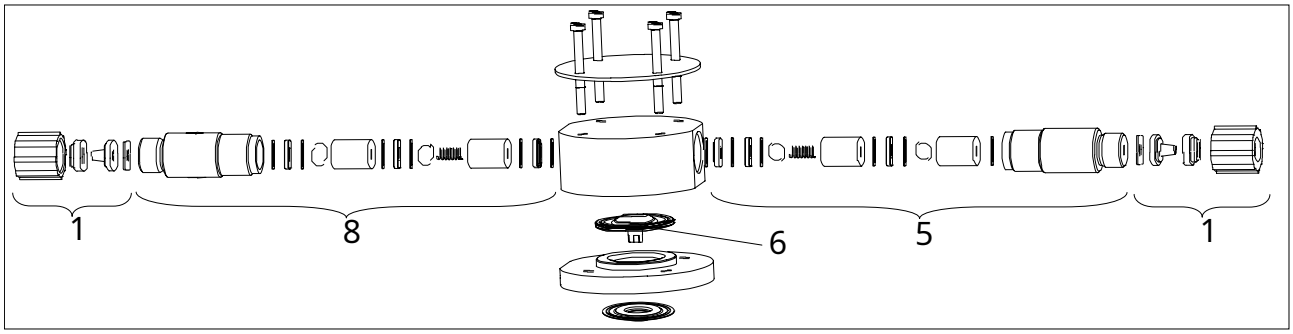


Fig. 43:

Tab. 26: Liquid end Beta b 0708 (1008) - 0220 (0420) TTT0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	TTT0
Liquid end	1002349
Spare parts kit	1001741
Diaphragm	1000248

Liquid end Beta b 0413 (0713)

	TTT0
Liquid end	1002350
Spare parts kit	1001742
Diaphragm	1000249

Liquid end Beta b 0220 (0420)

	TTT0
Liquid end	1002351
Spare parts kit	1001754
Diaphragm	1000250

Liquid end Beta b 0232 TTT0

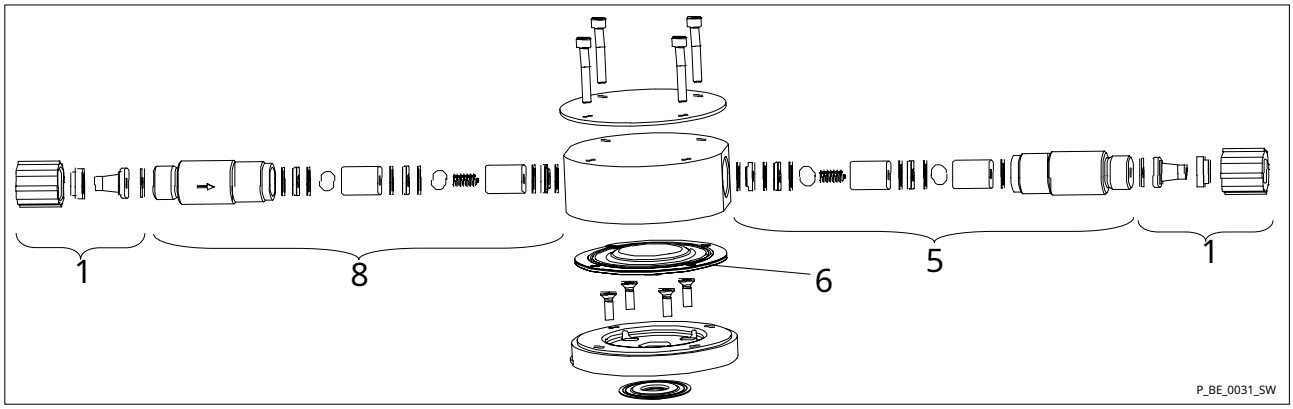


Fig. 44:

Tab. 27: Spare parts kit for liquid end Beta b 0232 TTT0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0232

	TTT0
Liquid end	1002352
Spare parts kit	1001755
Diaphragm	1000251

Liquid end Beta b 1000 - 1604 SS_0

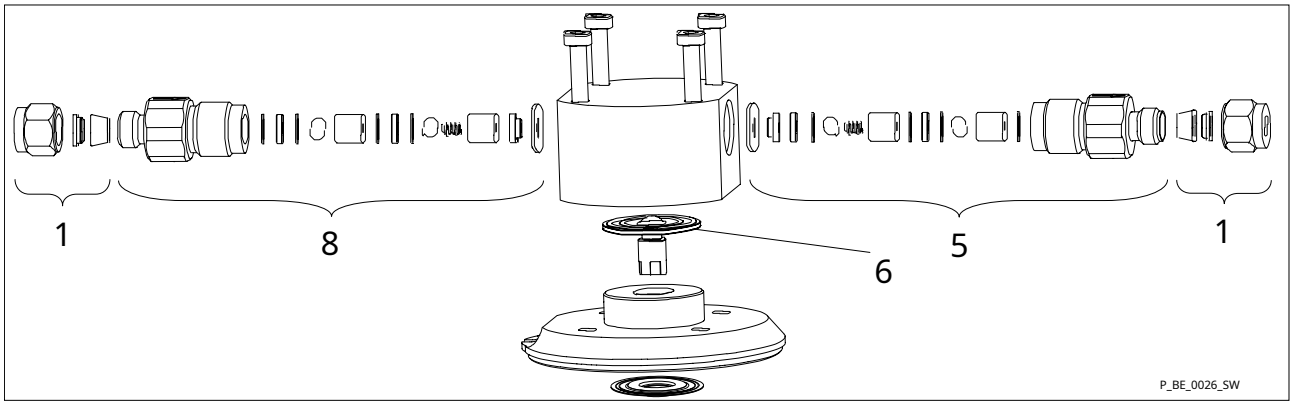


Fig. 45:

Tab. 28: Spare parts for liquid end Beta b 1000 - 1604 SS_0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1000

	SST0
Liquid end	1002337
Spare parts kit	1001729
Diaphragm	1000244

Liquid end Beta b 1604

	SST0
Liquid end	1034581
Spare parts kit	1035331
Diaphragm	1034612

Liquid end Beta b 1601

	SST0
Liquid end	1002338
Spare parts kit	1001730
Diaphragm	1000245

Liquid end Beta b 1602

	SST0
Liquid end	1002339
Spare parts kit	1001731
Diaphragm	1000246

Liquid end Beta b 0708 (1008) - 0220 (0420) SS_0

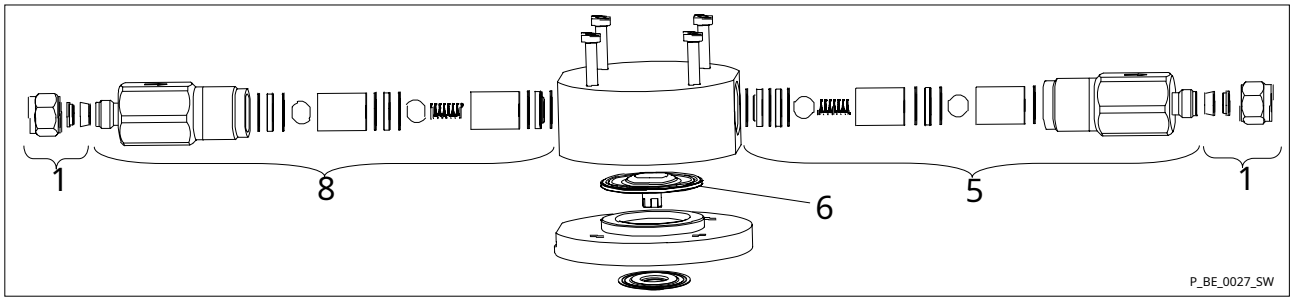


Fig. 46:

Tab. 29: Spare parts for liquid end Beta b 0708 (1008) - 0220 (0420) SS_0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	SST0
Liquid end	1002341
Spare parts kit	1001733
Diaphragm	1000248

Liquid end Beta b 0413 (0713)

	SST0
Liquid end	1002342
Spare parts kit	1001734
Diaphragm	1000249

Liquid end Beta b 0220 (0420)

	SST0
Liquid end	1002343
Spare parts kit	1001735
Diaphragm	1000250

Liquid end Beta b 0232 SS_0

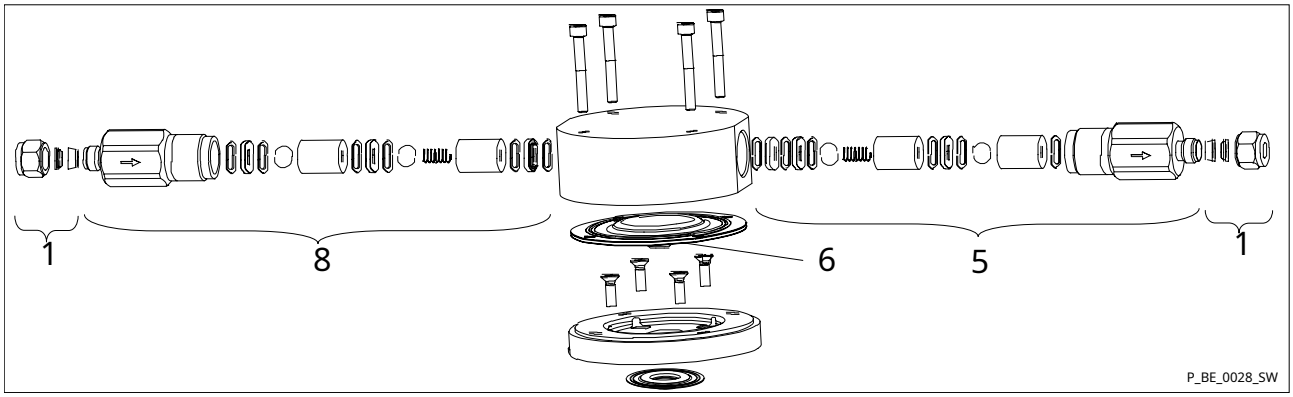


Fig. 47:

Tab. 30: Spare parts kit for liquid end Beta b 0232 SS_0

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0232

	SST0
Liquid end	1002344
Spare parts kit	1001736
Diaphragm	1000251

Liquid end Beta b 1602 - 1604 SER, self-bleeding without bypass, NPT7

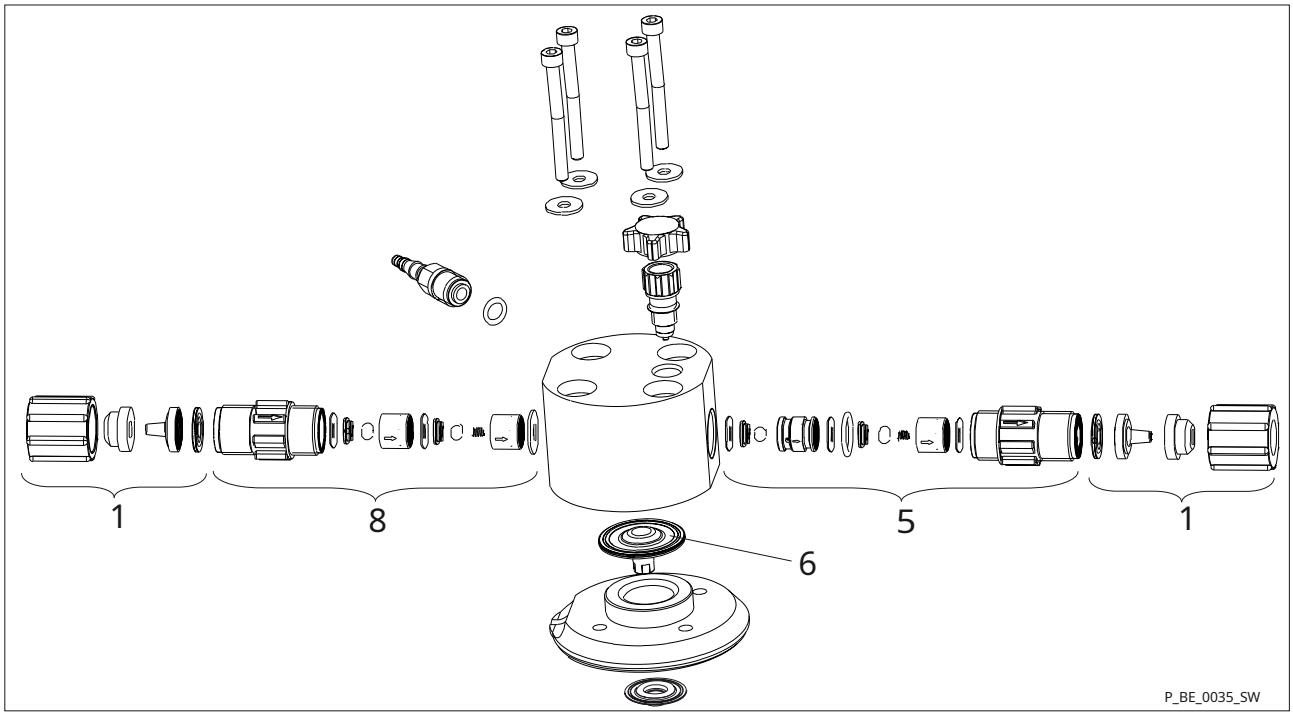


Fig. 48:

Tab. 31: Spare parts for liquid end Beta b 1602 - 1604 SER, self-bleeding without bypass, NPT7

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1602

	NPT7
Liquid end SER, self-bleeding without bypass	1075598
Spare parts kit	1047830
Diaphragm	1000246

	NPT7
Diaphragm	1034612

Liquid end Beta b 1604

	NPT7
Liquid end SER, self-bleeding without bypass	1075599
Spare parts kit	1047858

Liquid end Beta b 0708 (1009) - 0220 (0420) SER, self-bleeding without bypass, NPT7

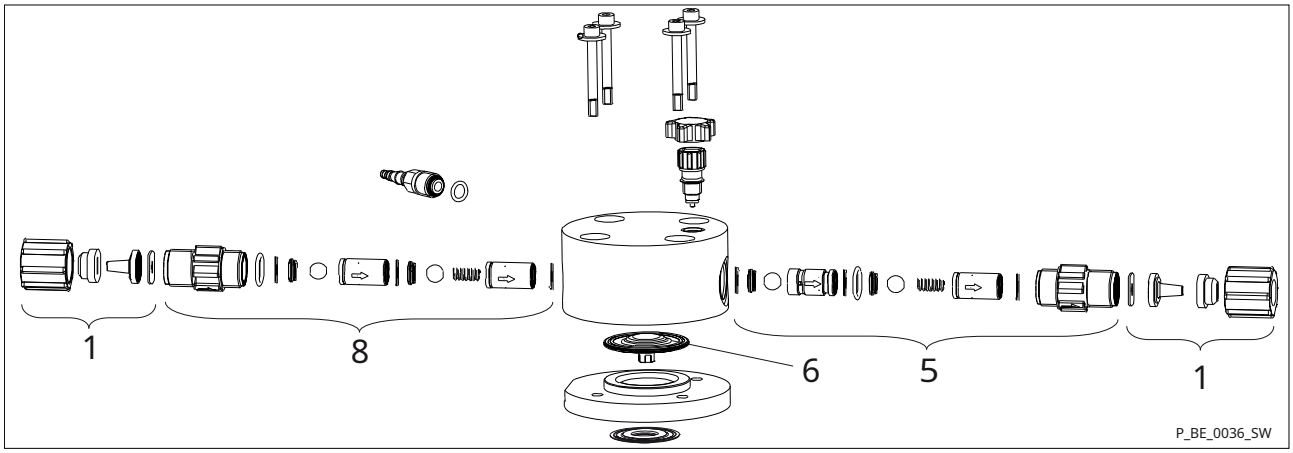


Fig. 49:

Tab. 32: Spare parts for liquid end Beta b 0708 (1009) - 0220 (0420) SER, self-bleeding without bypass, NPT7

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	NPT7
Liquid end SER, self-bleeding without bypass	1075600
Spare parts kit	1047832
Diaphragm	1000248

Liquid end Beta b 0220 (0420)

	NPT7
Liquid end SER, self-bleeding without bypass	1075602
Spare parts kit	1047837
Diaphragm	1034650

Liquid end Beta b 0413 (0713)

	NPT7
Liquid end SER, self-bleeding without bypass	1075601
Spare parts kit	1047833
Diaphragm	1000249

Liquid end Beta b 1602 - 1604 SER, self-bleeding without bypass, PVT7

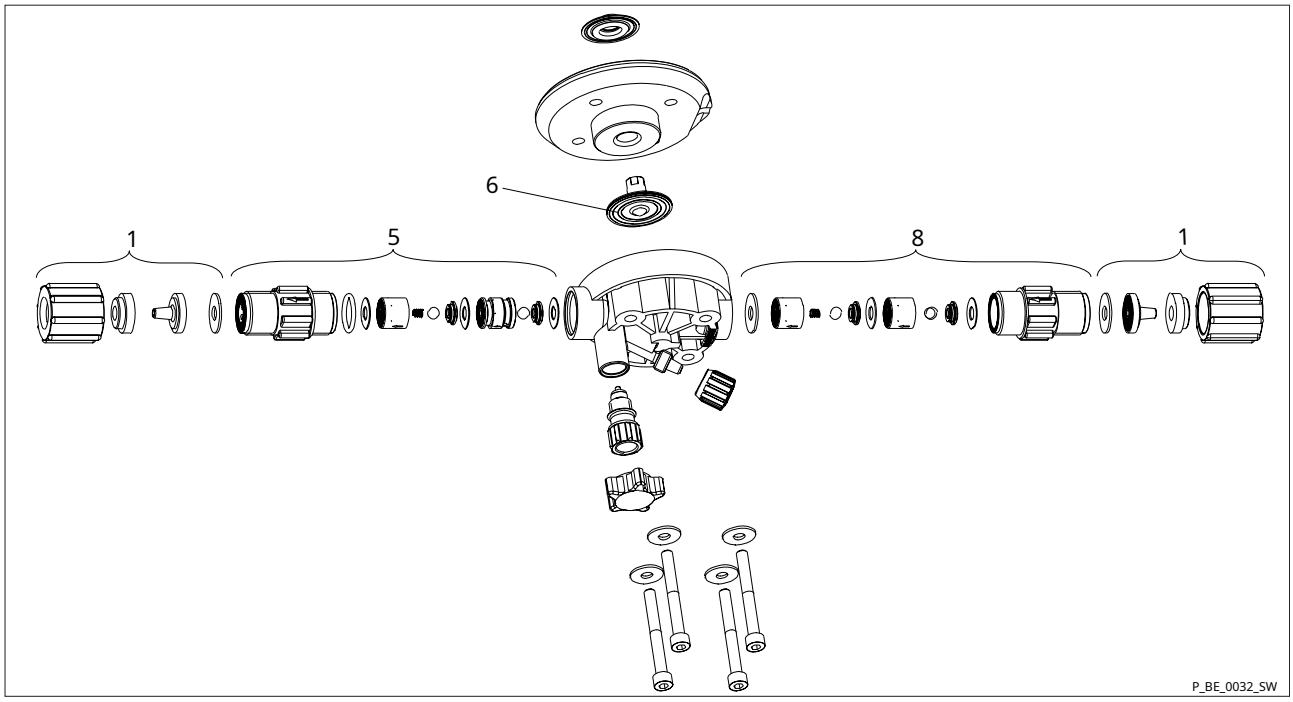


Fig. 50:

Tab. 33: Spare parts for liquid end Beta b 1602 - 1604 SER, self-bleeding without bypass, PVT7

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 1602

	PVT7
Liquid end SER, self-bleeding without bypass	1048634
Spare parts kit	1047830
Diaphragm	1000246

	PVT7
Diaphragm	1034612

Liquid end Beta b 1604

	PVT7
Liquid end SER, self-bleeding without bypass,	1048635
Spare parts kit	1047858

Liquid end Beta b 0708 (1008) - 0220 (0420) SER, self-bleeding without bypass, PVT7

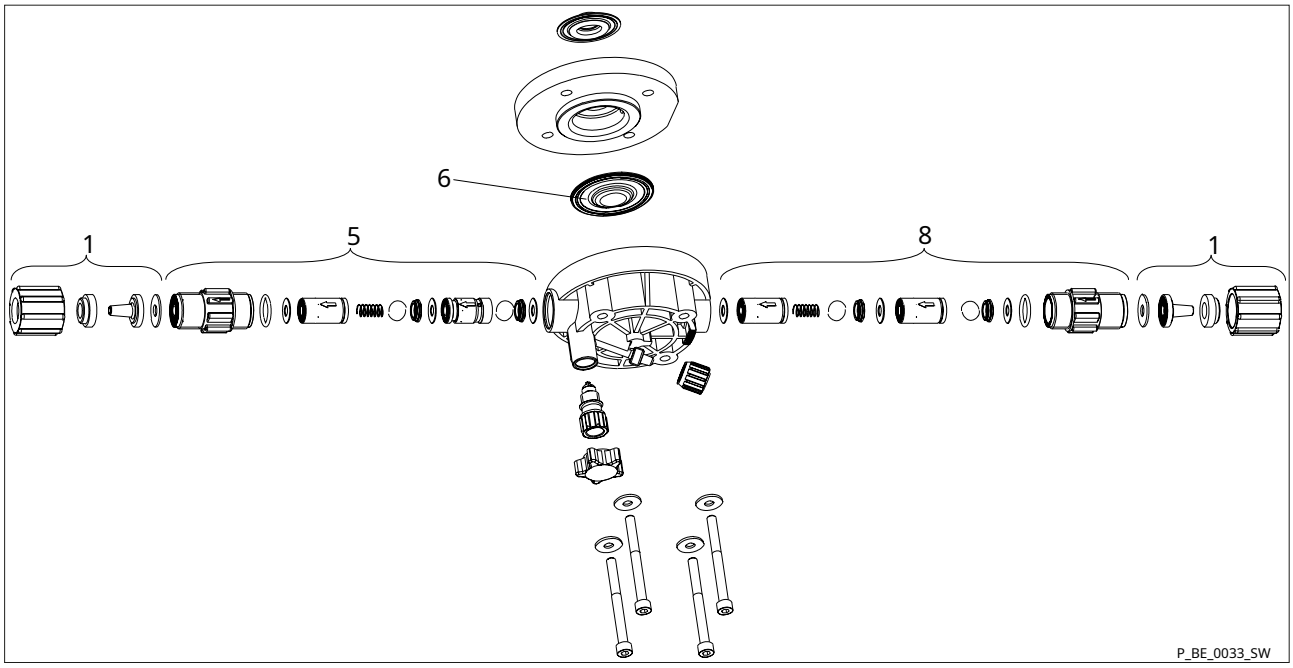


Fig. 51:

Tab. 34: Spare parts for liquid end Beta b 0708 (1008) - 0220 (0420) SER, self-bleeding without bypass, PVT7

Pos.	Description
1	Connector kit
5	Discharge valve
6	Diaphragm
8	Suction valve

Liquid end Beta b 0708 (1008)

	PVT7
Liquid end SER, self-bleeding without bypass	1048637
Spare parts kit	1047832
Diaphragm	1000248

Liquid end Beta b 0220 (0420)

	PVT7
Liquid end SER, self-bleeding without bypass	1048639
Spare parts kit	1047837
Diaphragm	1034650

Liquid end Beta b 0413 (0713)

	PVT7
Liquid end SER, self-bleeding without bypass	1048638
Spare parts kit	1047833
Diaphragm	1000249

Liquid end Beta b 1601 - 1604 PP_9 and NP_9

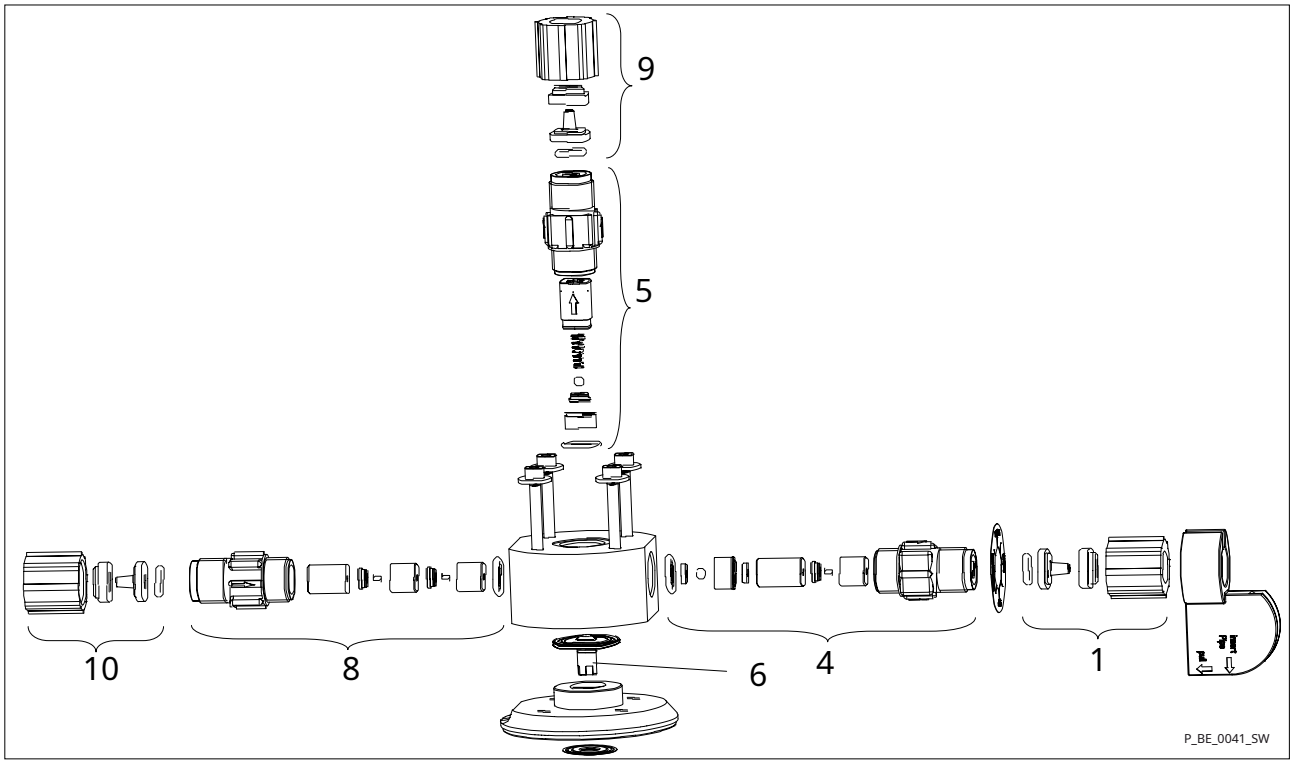


Fig. 52:

Pos.	Part
1, 9, 10	Connector kit
4	Bleed valve
5	Discharge valve
6	Diaphragm
8	Suction valve

Tab. 35: Liquid ends

Type	Order no.
PPE9	-
1601	1002393
1602	1002395
1604	1035301
PPB9	-
1601	1002392
1602	1002394
1604	1035302

Tab. 36: Liquid ends

Type	Order no.
NPE9	-
1601	1002248
1602	1002249
1604	1035299
NPB9	-
1601	1002242
1602	1002243
1604	1035300

Spare parts kits for type:	Material version	Order no.
1601	PPE	1001756
1602	PPE	1001757
1604	PPE	1035335
1601	PPB	1001762
1602	PPB	1001763
1604	PPB	1035336

Spare parts kits for type:	Material version	Order no.
1601	NPE	1001660
1602	NPE	1001661
1604	NPE	1035333
1601	NPB	1001666
1602	NPB	1001667
1604	NPB	1035334

Diaphragm for type:	Order no.
1601	1000245
1602	1000246
1604	1034612

Liquid end Beta b 0708 (1008) - 0220 (0420) PP_9 and NP_9

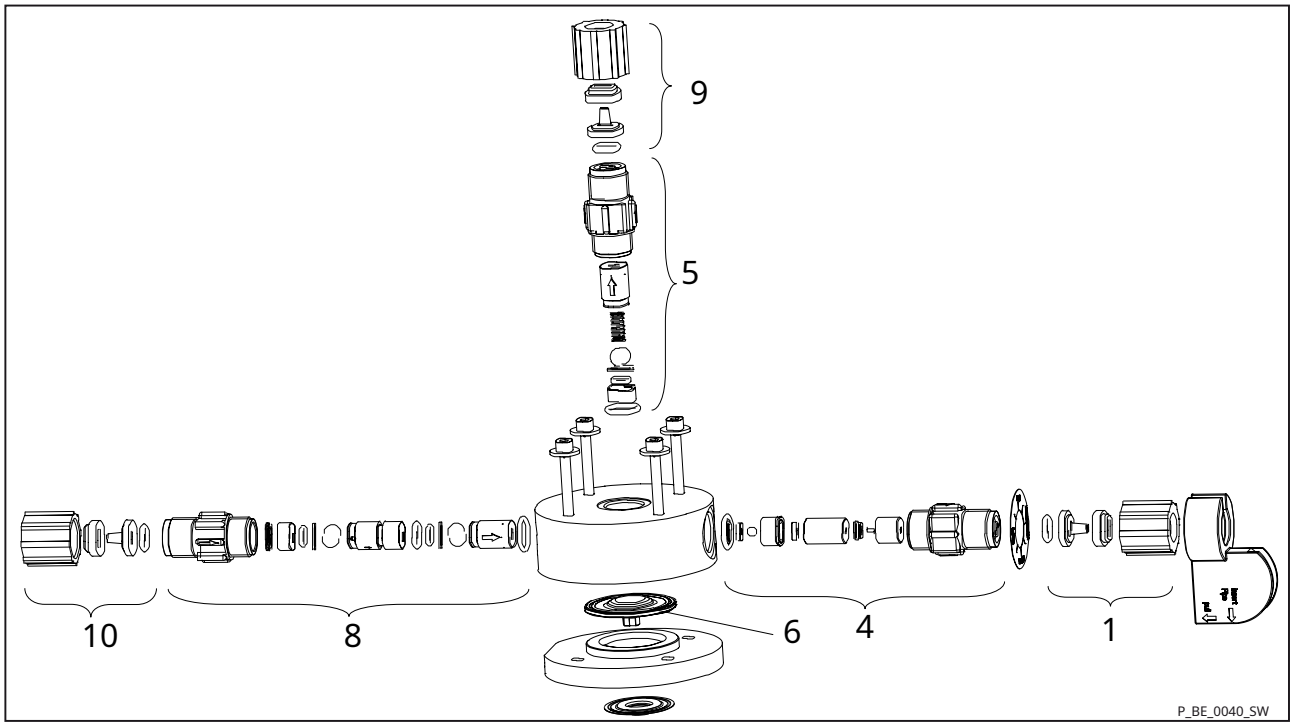


Fig. 53:

Pos.	Part
1, 9, 10	Connector kit
4	Bleed valve
5	Discharge valve
6	Diaphragm
8	Suction valve

Tab. 37: Liquid ends

Type	Order no.
PPE9	-
0708 / 1008	1002397
0413 / 0713	1002401
0220 / 0420	1002403
PPB9	-
0708 / 1008	1002396
0413 / 0713	1002400
0220 / 0420	1002402

Tab. 38: Liquid ends

Type	Order no.
NPE9	-
0708 / 1008	1002251
0413 / 0713	1002252
0220 / 0420	1002253
NPB9	-
0708 / 1008	1002245
0413 / 0713	1002246
0220 / 0420	1002247

Spare parts kits for type:	Material version	Order no.
0708 (1008)	PPE	1001759
0413 (0713)	PPE	1001760
0220 (0420)	PPE	1001761
0708 (1008)	PPB	1001765
0413 (0713)	PPB	1001766
0220 (0420)	PPB	1001767
0708 (1008)	NPE	1001663

Spare parts kits for type:	Material version	Order no.
0413 (0713)	NPE	1001664
0220 (0420)	NPE	1001665
0708 (1008)	NPB	1001669
0413 (0713)	NPB	1001670
0220 (0420)	NPB	1001671

Diaphragm for type:	Order no.
0708	1000248
0413	1000249
0220	1000250

19.2 Ordering information

Retrofit kits

Retrofit kit	Order no.
Fault indicating relay for Beta b:	1029309
Fault indicating/pacing relay for Beta b:	1029310

Further sources of information

Further information on spare parts, accessories and options can be found in:

- the exploded drawings
- the identity code
- in www.prominent.com
- the ProMinent product catalogue

20 Declaration of Conformity for Machinery, Mains Voltage

In accordance with DIRECTIVE 2006/42/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL, Appendix I, BASIC HEALTH AND SAFETY REQUIREMENTS, section 1.7.4.2. C.

We,

- ProMinent GmbH
- Im Schuhmachergewann 5 - 11
- D - 69123 Heidelberg, Germany,

hereby declare that the product specified in the following complies with the relevant basic health and safety rules of the EC Directive, on the basis of its functional concept and design and in the version marketed by us. Any modification to the product not approved by us will invalidate this declaration.

Tab. 39: Extract from the Declaration of Conformity

Designation of the product:	Metering pump, product range Beta/4 and Beta/5
Product type:	BT4b _ _ _ _ _ _ _ _ _ _ _ U BT5b _ _ _ _ _ _ _ _ _ _ _ U
Serial number:	see nameplate on the device
Relevant EC directives:	Machinery Directive (2006/42/EC) Compliance with the protection targets of the Low Voltage Directive according to Appendix I, No. 1.5.1 of the Machinery Directive 2006/42/EC RoHS Directive (2011/65/EU) EMC Directive (2014/30/EU)
Harmonised standards applied, in particular:	EN ISO 12100:2010 EN 809:1998 + A1:2009 + AC:2010 EN 61010-1:2010 EN 50581:2012 EN 61000-6-2:2005 + AC:2005 EN 61000-6-3:2011 + A1:2011 + AC:2012
Date:	20.04.2016

You will find the applicable Declaration of Conformity to download on our homepage.

21 Declaration of Conformity for Machinery, Low Voltage

Declaration of Conformity for Machinery, Low Voltage

In accordance with DIRECTIVE 2006/42/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL, Appendix I, BASIC HEALTH AND SAFETY REQUIREMENTS, section 1.7.4.2. C.

We,

- ProMinent GmbH
- Im Schuhmachergewann 5 - 11
- D - 69123 Heidelberg, Germany,

hereby declare that the product specified in the following complies with the relevant basic health and safety rules of the EC Directive, on the basis of its functional concept and design and in the version marketed by us. Any modification to the product not approved by us will invalidate this declaration.

Tab. 40: Extract from the Declaration of Conformity

Designation of the product:	Metering pump, product range Beta/4 and Beta/5
Product type:	BT4b _ _ _ _ _ _ _ _ _ _ _ M BT5b _ _ _ _ _ _ _ _ _ _ _ N
Serial number:	see nameplate on the device
Relevant EC directives:	EC Machinery Directive (2006/42/EC) EU RoHS Directive (2011/65/EU) EC EMC Directive (2014/30/EU)
Harmonised standards applied, in particular:	EN ISO 12100:2010 EN 809:1998 + A1:2009 + AC:2010 EN 61010-1:2010 EN 50581:2012 EN 61000-6-2:2005 + AC:2005 EN 61000-6-3:2007 + A1:2011 + AC:2012
Date:	20.04.2016

You will find the applicable Declaration of Conformity to download on our homepage.

22 UK Declaration of Conformity

We,

- ProMinent GmbH
- Im Schuhmachergewann 5 - 11
- D - 69123 Heidelberg
- Germany

hereby declare that the product identified below conforms to the basic health and safety requirements of the Regulations, by virtue of its design and construction, and in the configuration placed on the market by us.

This declaration is no longer applicable if changes are made to the product without our authorisation.

Tab. 41: Extract from the Declaration of Conformity

Product description:	Dosing pump, Beta/4 and Beta/5 series
Product type:	BT4b _ _ _ _ _ _ _ _ _ _ _ U BT5b _ _ _ _ _ _ _ _ _ _ _ U
Serial no.:	see type plate on the unit
Applicable regulations:	Supply of Machinery (Safety) Regulations 2008 The safety objectives of the Electrical Equipment (Safety) Regulations 2016 were complied with in accordance with Appendix 1, No. 1.5.1 of the Supply of Machinery (Safety) Regulations 2008 Electromagnetic Compatibility Regulations 2016 Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012
Applied harmonised standards, especially:	BS EN ISO 12100: 2010 BS EN 809:1998 + A1:2009 BS EN 61010-1:2010 BS EN 61000-6-2:2005 BS EN 61000-6-3:2007 + A1:2011 BS EN IEC 63000:2018
Date:	23.02.2021

You will find the UK Declaration of Conformity to download on our homepage.

23 Certifications

They apply depending on the pump design - see nameplate:

Approval	Details
	MET certification is provided.
EAC	It consists of EAC certification with certificate no. TC N RU D-DE.AY14.B.02691
	The pump is approved according to NSF-61.

24 Index

1, 2, 3 ...

"External control" terminal 14, 15, 25, 34
"Level switch" terminal 14, 15

A

About this pump 8
Accuracy 52
Altitude of site 56
Anti-kink device 21
Applicable Regulations 103
Applied harmonised standards 99, 101
Applied standards 103
Auxiliary frequency 15, 26, 27, 34
Auxiliary Frequency 16

B

Backplate 14
Bleed valve 14
Bypass hose sleeve 14

C

Capacity 16, 34
Cleaning valves 39
Compatibility 56
Connector size 48, 52
Contacts 35
Control Elements 14
Control type 44
Cut-off relay 30

D

Declaration of Conformity 99, 101, 103
Degassing 21
Degree of protection 56
Designation of the product 99, 101
Dimensional drawings 58
Discharge valve 14, 21
Dosing head 14
Draining the liquid end 46

E

Electrical data 53
Emergency 11
Exploded drawings 70
Extern Contact 16, 35
External 35
External analog 14, 15, 27, 35
External contact 14, 15, 26
External frequency changeover 16
External frequency changer 15

F

Fault 16
Fault indicating and pacing relay option 16
Fault indicating relay 16, 29, 30
Fault indicator (red) 14, 15
Fault Statuses 16
Functions 14, 15, 16, 34

G

General non-discriminatory approach 2

H

Hierarchy of Operating Modes 16

I

Identification of safety notes 9
Identity code 5
Information in the event of an emergency 11
Installation, electrical 24
IP 56

L

Leakage hole 37
Level 29
Level switch 15, 27, 34

M

mA input 26
mA signal 35
Mains 34
Mains cable 24
Maintenance 36
Manual 14, 16
Material specifications 53
Metering pumps with degassing 21
Metering pumps with self-degassing 21
Metering pumps without integral relief valve . . 22
Metering pumps, non-self-venting 19
Minimum Stroke Length 52
Montieren 18
Multifunctional switch 34
Multifunctional Switch 14, 16

N

Non-discriminatory approach 2

O

Operating indicator (green) 14, 15
Operating modes 14, 15, 16
Operating Modes 16
Operation 34
Ordering information 98
Overview of Equipment 14

P

Pacing relay 30
Pause 15, 16, 26, 34
Performance data 48, 52
Power consumption 53
Priming 16, 34
Priming function 14
Priming pressure 21
Product type 103
Protection against contact and moisture 56
Pulse control switch 14, 35
Pulse Control Switch 35

Q

Qualification of personnel 11

R

Radioactive 13
Relay 16, 29

Relay connection 14
Relevant EC directives 99, 101
Remote operation 34, 35
Replacing the diaphragm 40
Reproducibility 16, 34, 52
Retrofit kits 98
Return pipe 19, 21, 22

S

Safety declaration form 13
Scope of Delivery 13
SEK 21
SEK types 16
Self-Bleeding 16
Semiconductor switch 30
Serial no. 103
Serial number 99, 101
Shipping weight 57
Sleeve 21
Sound pressure level 12, 56
Standard installation 22
Stop 16, 34
Storage 13
stroke length 16, 34
Stroke Length Adjustment Button 14
Stroke rate 14, 16, 34
Strokes 35
Suction valve 14
Supply voltage 24
Symbols 23

T

Technical data 48, 52
Test (function) 14, 16, 34
Transport 13
Troubleshooting 43

U

Unpacking 13

V

Vent valve 21
Viscosity 52

W

Warning indicator (yellow) 14, 15
Warning message 29
Warning relay 30
Warning sign 9

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